



ESE 2025 Prelims Paper-I

**General Studies
& Engineering Aptitude**

Set-D

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General Studies and Engineering Aptitude Paper Analysis of ESE 2025 Preliminary Examination

Sl.	Subjects	No. of Qs.
1	Current issues of national and international importance	11
2	Reasoning & Aptitude	15
3	Engineering Mathematics and Numerical Analysis	5
4	General Principles of Design, Drawing, Importance of Safety	9
5	Standards and Quality Practices in Production	9
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7	Basics of Project Management	10
8	Basics of Material Science and Engineering	10
9	Information and Communication Technologies (ICT)	9
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UPSC ESE Prelims 2025 : Paper I
General Studies & Engg. Aptitude
Solutions *by* MADE EASY faculties

1. Ceramic raw materials are joined using a binder that does not require firing or sintering in a process called
- | | |
|-------------|------------------|
| (a) Coating | (b) Cementation |
| (c) Enamel | (d) Slip casting |

Ans. (b)

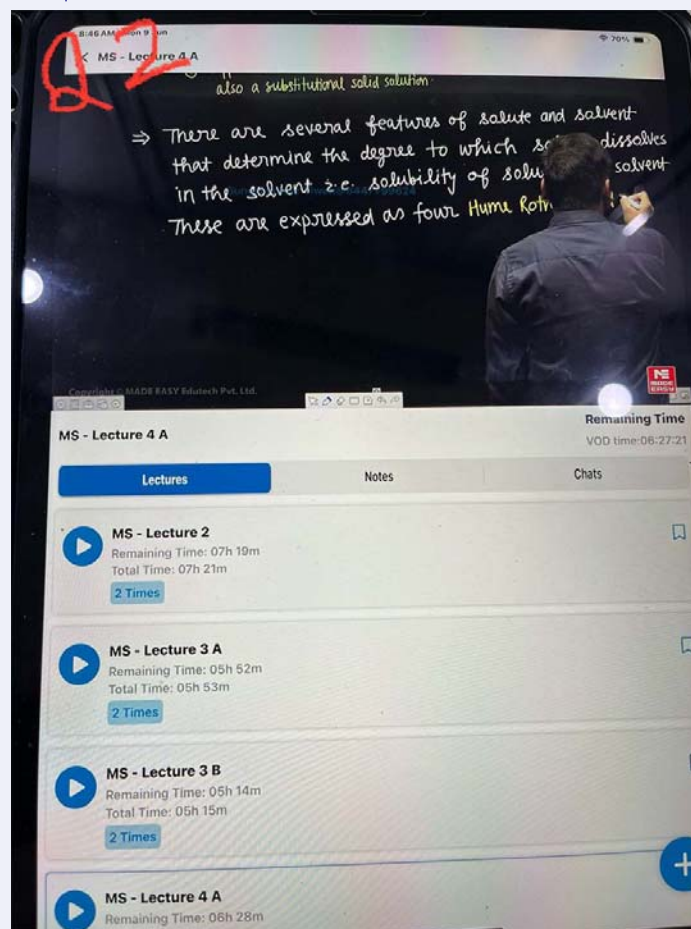
Cementation involves joining ceramic raw materials using a binder that hardens at room temperature without requiring firing or sintering.

End of Solution

2. For many alloy systems at specific temperature, a maximum concentration of solute atoms that dissolve in the solvent to form a solid solution is
- (a) Equilibrium of alloy (b) Free energy
(c) System (d) Solubility limit

Ans. (d)

For many alloy systems and at some specific temperature, there is a maximum concentration of solute atoms that may dissolve in the solvent to form a solid solution; this is called a **solubility limit**. The addition of solute in excess of this solubility limit results in the formation of another solid solution or compound that has a distinctly different composition.



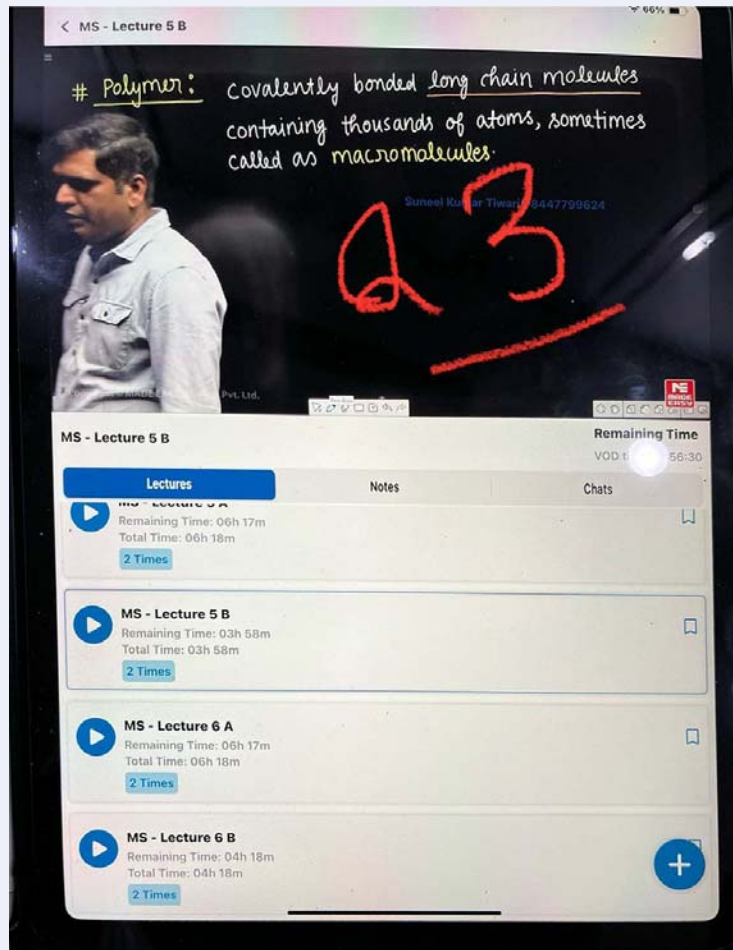
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End of Solution

3. The long chain molecules are randomly oriented in
- (a) Plastic (b) Metal
- (c) Diamond (d) Coal

Ans. (a)

The long chain molecules are randomly oriented polymers i.e. plastic.



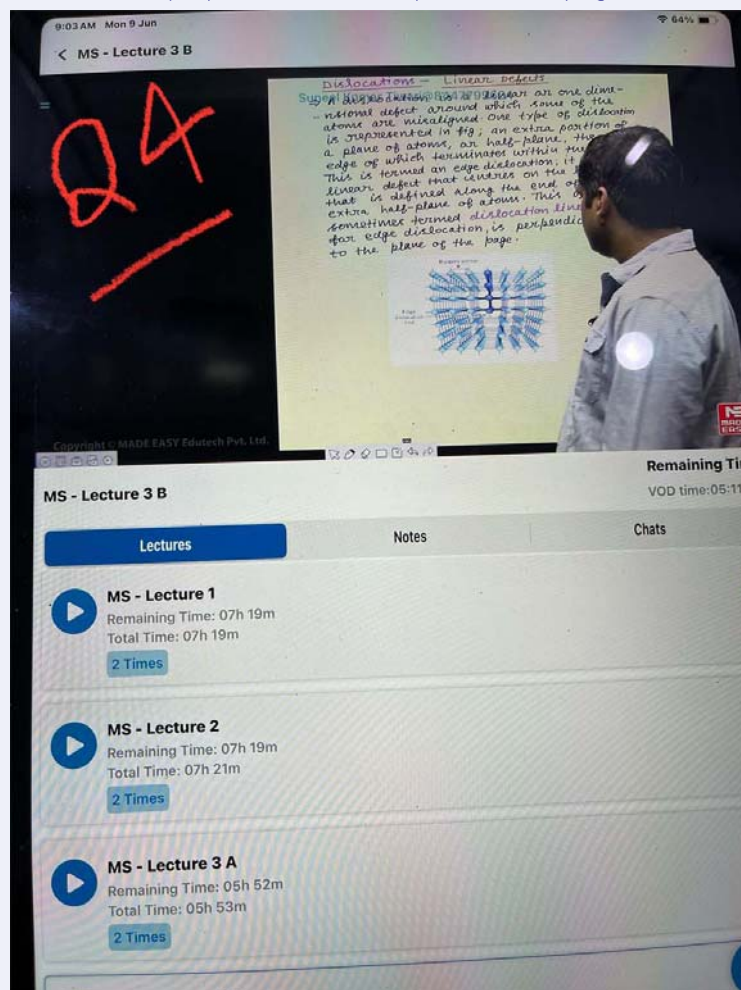
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End of Solution

4. In which one of the following dislocations, an extra portion of a plane of atoms or half plane, the edge of which terminates within the crystal?
- (a) Screw dislocation (b) Edge dislocation
(c) Mixed dislocation (d) Burgers dislocation

Ans. (b)

A dislocation is a linear or one-dimensional defect around which some of the atoms are misaligned. In one type of dislocation, an extra portion of a plane of atoms, or half-plane, the edge of which terminates within the crystal. This is termed an **edge dislocation**; it is a linear defect that centers around the line that is defined along the end of the extra half-plane of atoms. This is sometimes termed the dislocation line, which, for the edge dislocation is perpendicular to the plane of the page.

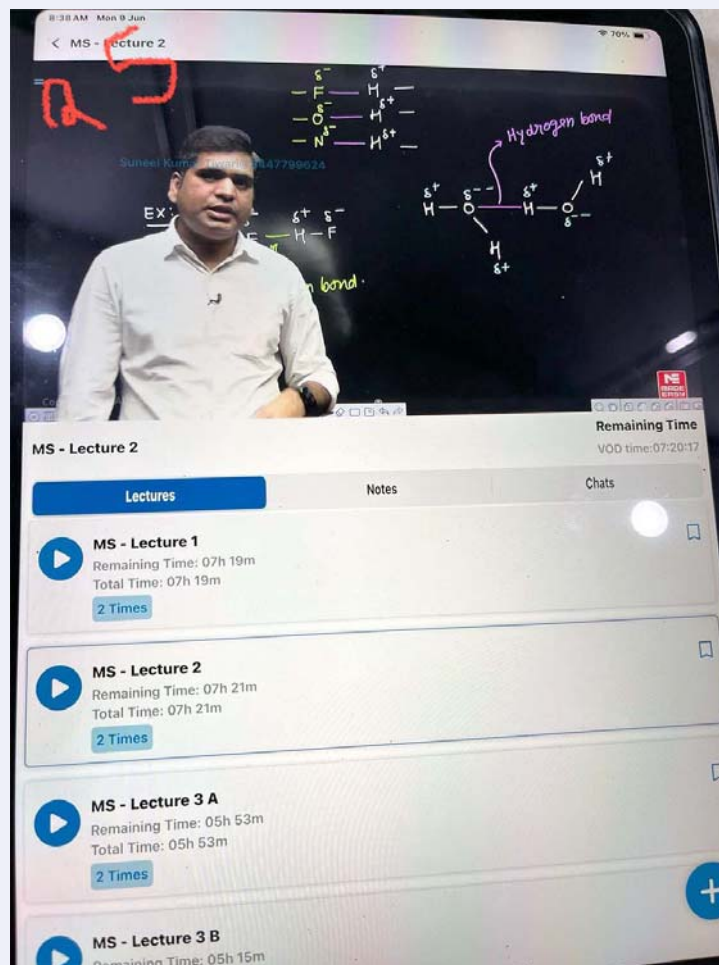
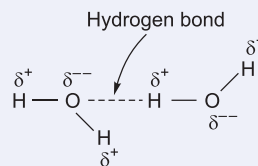


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End of Solution

5. The bond that is formed between water molecules due to attraction between the positively-charged hydrogen end of a molecule and the negatively-charged oxygen end of another molecule is called
- (a) Hydrogen bond (b) Covalent bond
(c) Ionic bond (d) Metallic bond

Ans. (a)



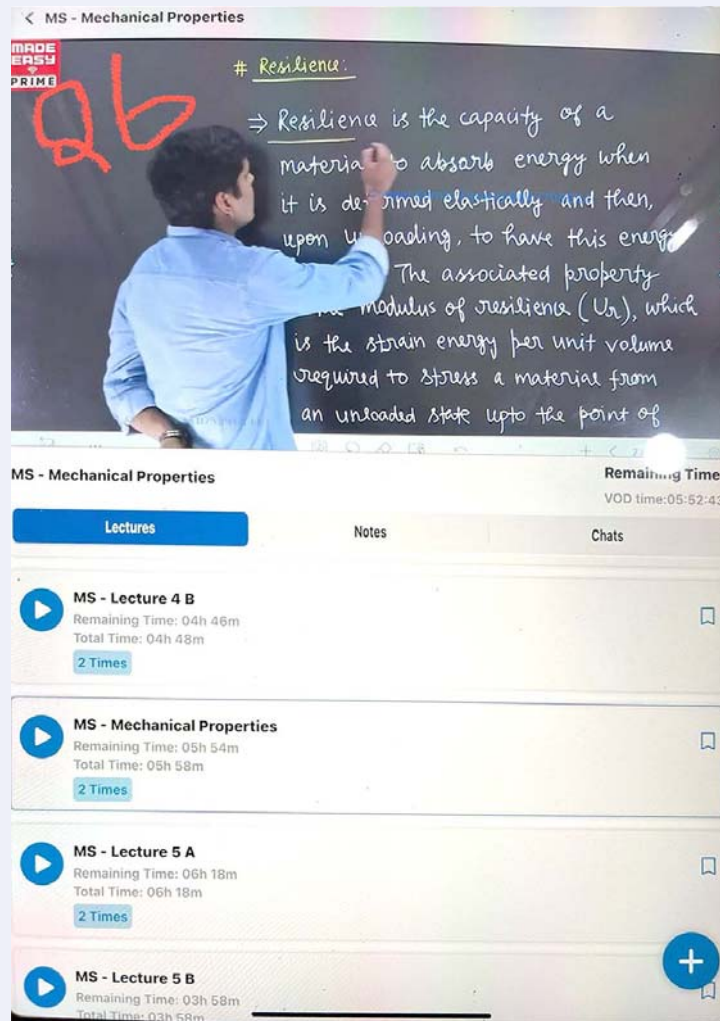
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End of Solution

6. The capacity of a material to absorb energy when it is deformed elastically and then, upon unloading, to have this energy recovered is called
- (a) Toughness (b) Resilience
(c) Modulus of elasticity (d) Yielding

Ans. (b)

Resilience is the capacity of a material to absorb energy when it is deformed elastically and then, upon unloading, to have this energy recovered.



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End of Solution

7. A specimen of steel having an original diameter of 12.8 mm is tensile tested to fracture and found to have engineering fracture strength σ_f of 460 MPa. If its cross sectional diameter at fracture is 10.7 mm, the ductility in terms of percent reduction in area will be
- (a) 25% (b) 30%
(c) 35% (d) 40%

Ans. (b)

The ductility in terms of percent reduction is

$$\begin{aligned}\%RA &= \left(\frac{A_0 - A_f}{A_0} \right) \times 100 \\ &= \frac{\pi \frac{d_0^2}{4} - \pi \frac{d_f^2}{4}}{\pi \frac{d_0^2}{4}} \times 100 = \frac{d_0^2 - d_f^2}{d_0^2} \times 100 \\ &= \frac{(12.8)^2 - (10.7)^2}{(12.8)^2} \times 100 \simeq 30\%\end{aligned}$$

d_0 — original diameter

d_f — diameter at fracture

End of Solution




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8. External companies are enabled to view some of a particular company's information and such sharing of information is known as

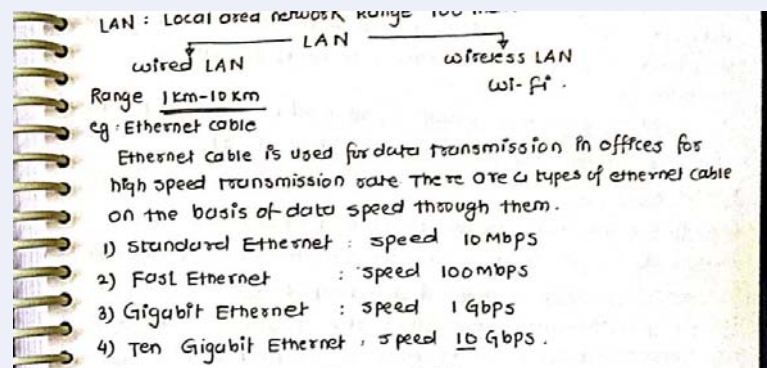
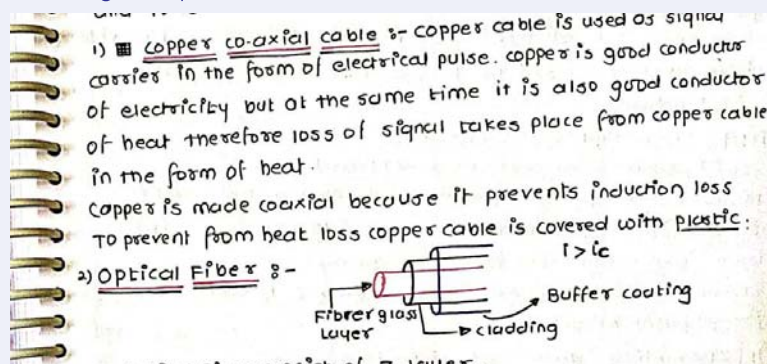
- (a) Ethernet (b) Internet
(c) Extranet (d) Fibrenet

Ans. (c)

An Extranet is a private network that allows access to partners, vendors and suppliers or an authorized set of users outside the company. It helps facilitate secure sharing of part of a business's information or operations with external entities.

While Ethernet is a LAN networking technology, Fibrenet is fibre based (e.g. Optical fibre) based internet service.

Internet is a global public network.



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End of Solution

9. A system or group of systems that enforces an access control policy between a trusted network and an untrusted network is called
- (a) Perimeter access control
 - (b) Intrusion monitoring
 - (c) Interfacing the hardware components
 - (d) Managing the network privately

Ans. (a)

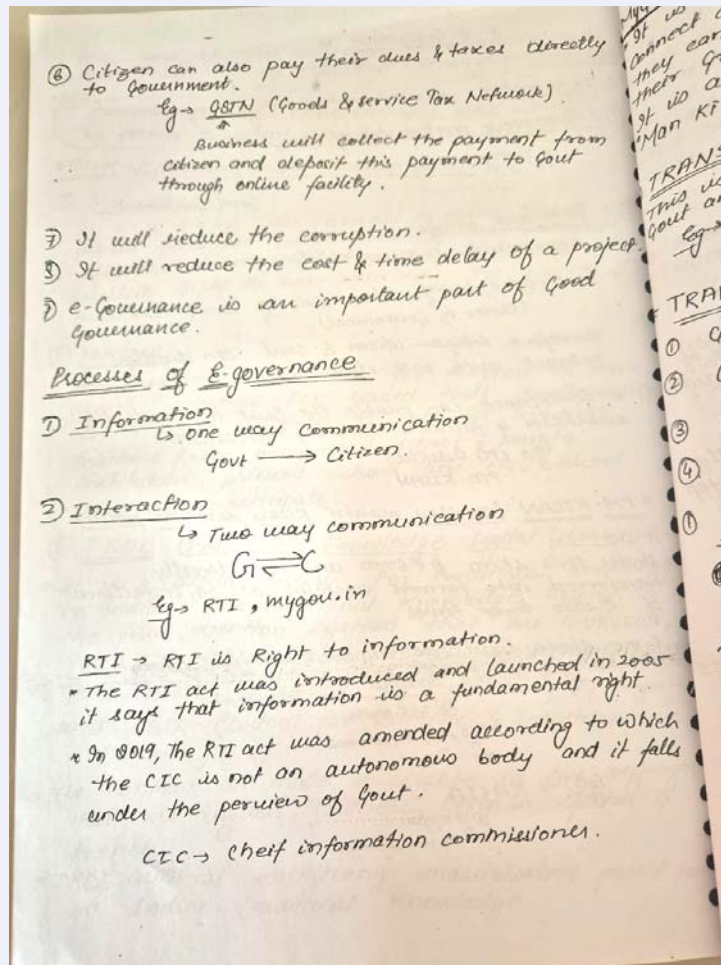
It refers to systems like firewalls that regulate traffic between a trusted network and an untrusted network. These systems enforce access control policies at the network boundary.

Intrusion monitoring means detecting unauthorized activity. It is not about controlling access.

End of Solution

10. Which one of the following is the correct sequence of e-Governance evolution model?
- Information, Transaction, Transformation and Interaction
 - Information, Transaction, Interaction and Transformation
 - Information, Transformation, Transaction and Interaction
 - Information, Interaction, Transaction and Transformation

Ans. (d)



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End of Solution

11. Which one of the following phases is predominantly a testing and final standardization effort so that operations can begin in project management?
- (a) Conceptual phase (b) Production phase
(c) Operational phase (d) Evaluation phase

Ans. (d)

End of Solution

12. Which one of the following float of an activity is the spare time available for that activity, if that activity is started as late as possible and is finished as early as possible?
- (a) Total float (b) Independent float
(c) Free float (d) Slack

Ans. (b)

End of Solution

13. If the nominal rate of interest is 12% and is compounded quarterly, the effective rate of interest will be
- (a) 10.6% per annum (b) 12.6% per annum
(c) 14.4% per annum (d) 16.4% per annum

Ans. (b)

End of Solution

14. Which one of the following approaches is available to estimate the rate of returns required by the equity shareholder?
- (a) Dividend growth approach
(b) Dividend reinvestment approach
(c) Dividend capitalization approach
(d) Dividend pricing model approach

Ans. (a)

End of Solution

15. An assessment of comparative strength and weaknesses of a business firm in relation of competitions on one hand and the environmental opportunities and threats which a firm may be exposed to face is carried through
- (a) Time-series analysis (b) Cost-benefit analysis
(c) SWOT analysis (d) Profit analysis

Ans. (c)

End of Solution

16. Which of the following is not considered as fundamental dimension of project plans?
- (a) Time (b) Cost
(c) Scope (d) Quality

Ans. (d)

End of Solution

17. The shadow price of a unit of foreign exchange is
- (a) $\sum_{i=1}^n F_i Q_i P_i$ (b) $\sum_{i=1}^n F_i + Q_i + P_i$
(c) $\sum_{i=1}^n F_i + Q_i - P_i$ (d) $\sum_{i=1}^n F_i - Q_i + P_i$

where:

P_i is domestic market clearing price of a commodity i .

Q_i is quantity of commodity i bought with one unit foreign exchange.

F_i is fraction of foreign exchange, at margin spent on importing commodity.

Ans. (a)

End of Solution

18. An Income Elasticity of Demand e_i is

- (a) $\frac{Q_2 - Q_1}{I_2 - I_1} \times \frac{I_2 + I_1}{Q_2 + Q_1}$
(b) $\frac{Q_2 + Q_1}{I_2 - I_1} \times \frac{I_2 + I_1}{Q_2 + Q_1}$
(c) $\frac{Q_2 - Q_1}{I_2 + I_1} \times \frac{I_2 - I_1}{Q_2 + Q_1}$
(d) $\frac{Q_2 - Q_1}{I_2 + I_1} \times \frac{I_2 + I_1}{Q_2 + Q_1}$

where:

Q_1 is quantity demanded in the base year.

Q_2 is quantity demanded in the following year.

I_1 is income level in the base year.

I_2 is income level in the following year.

Ans. (a)

End of Solution

19. Consider the following data:
 Atomic radius of copper = 1.278 \AA ,
 $A_w = 63.54$, $N_e = 4$, $N_A = 6.023 \times 10^{23}$
 The density of the copper will be nearly
 (a) 9 gram/cm³ (b) 7 gram/cm³
 (c) 5 gram/cm³ (d) 3 gram/cm³

Ans. (a)

Atomic radius of copper

$$R = 1.278 \text{ \AA} = 1.278 \times 10^{-8} \text{ cm}$$

$$A_w = 63.54$$

$$N_e = 4 = \text{Effective no. of atoms per unit cell}$$

$$N_A = 6.023 \times 10^{23}$$

The density of copper

$$\rho = \frac{N_e A_w}{V_c N_A}$$

$$V_c = a^3 = (2\sqrt{2}R)^3$$

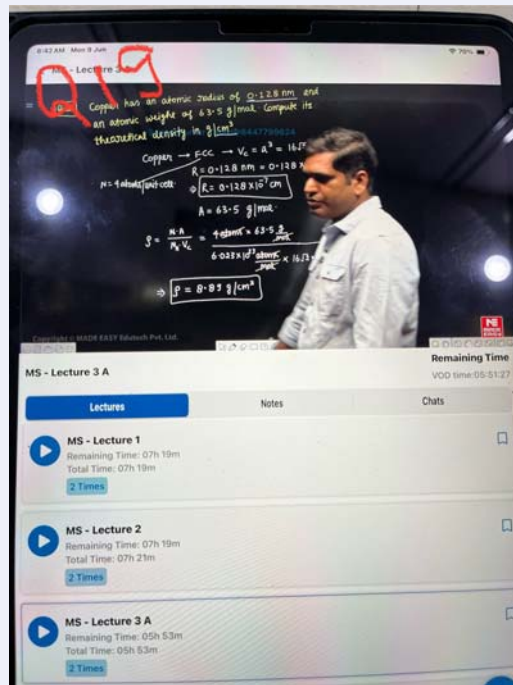
\Rightarrow

$$V_c = 16\sqrt{2}R^3$$

\Rightarrow

$$\rho = \frac{4 \times 63.54}{16\sqrt{2} \times (1.278 \times 10^{-8})^3 \times 6.023 \times 10^{23}}$$

$$= 8.9 \text{ g/cm}^3 \approx 9 \text{ gram/cm}^3$$



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End of Solution

20. The Knoop's Hardness Number (KHN) is

- (a) $\frac{PC}{L^2}$ (b) $\frac{P}{L^2C}$
 (c) $\frac{P+C}{L^2}$ (d) $\frac{P}{L^2-C}$

where:

L is the length of the long diagonal.

C is the constant related to the length of projected area for each indenter.

P is the applied load.

Ans. (b)

The projected area A is

$$A = C \cdot L^2$$

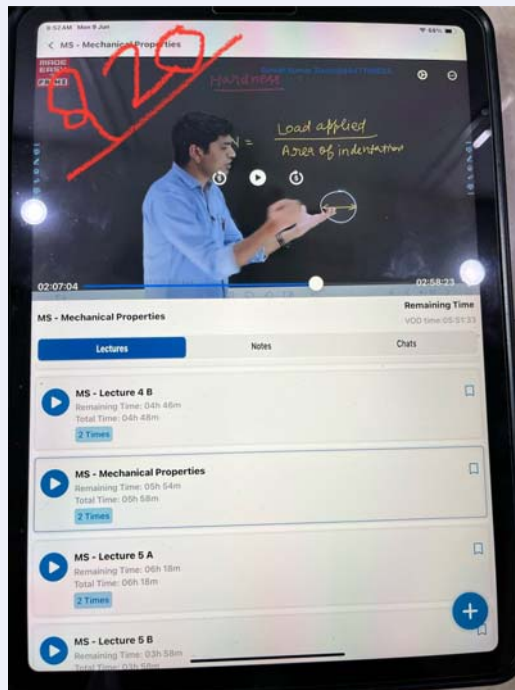
$$\therefore \text{KHN} = \frac{P}{A} = \frac{P}{C \cdot L^2}$$

For standard Knoop indenter,

$$C = 0.07028$$

$$\frac{1}{C} = 14.2$$

$$\therefore \text{KHN} = \frac{14.2P}{L^2} = \frac{P}{0.07028 L^2}$$



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End of Solution

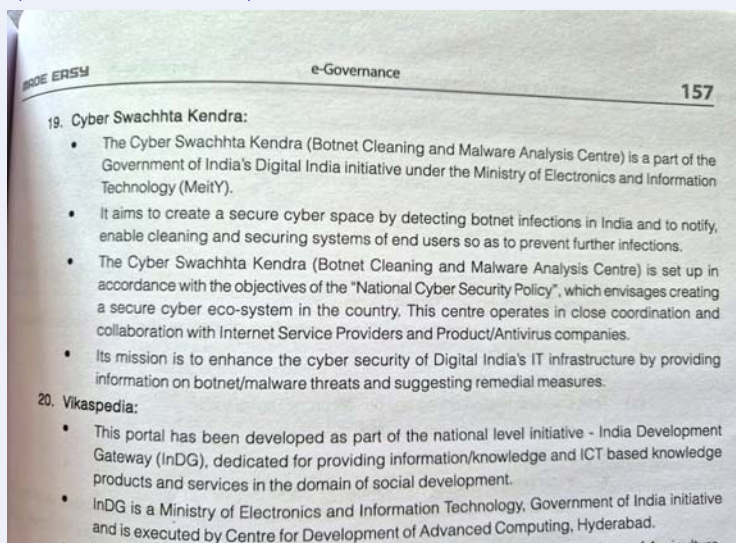
21. Which one of the following attack methods is originally developed as a rapid method to conduct many different IP-based DoS attacks?

- (a) Nestea (b) Packet storms
(c) Teardrop (d) Targa

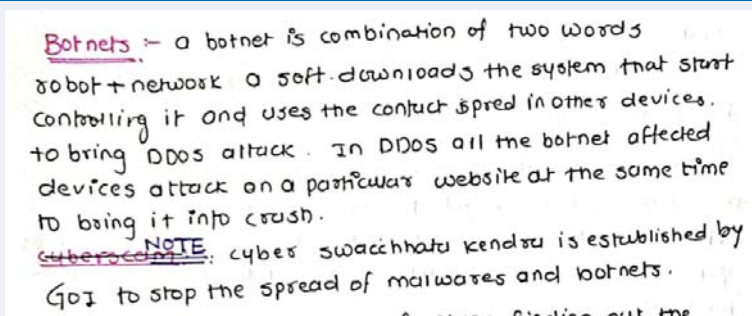
Ans. (d)

Targa is a well-known DoS attack tool designed to test system against multiple types of IP-based attacks. It supports various attack methods including malformed packets, that makes it suitable for launching many different kinds of IP-based DoS attacks. Packet storm refers to traffic overload in general.

Teardrop and Nestea are specific attacks.



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End of Solution

22. A special server-side programs that acts between the Hyper Text Transfer Protocol HTTP server and other local resources such as databases is
- (a) HTML programs (b) JavaScript programs
(c) Gateway programs (d) High Level programs

Ans. (c)

Common Gateway Interface (CGI) or a server-side component acts as intermediary between the web server and backend services like databases. These are known as Gateway Programmes. HTML and JavaScript are not intermediate programmes.

Gateway . when the data transfer takes place to multiple protocols then to enable data transmission through a diff protocol gateway is used. Therefore a gateway deals with the dynamic data transition only. It does not deals with static data.

Types of Gateway
A Gateway that deals with the data transition from one protocol to another protocol in such a way that it deals with the errors in the network also then such a type of gateway is called as network gateway.
It can be unidirectional or bidirectional both.
eg: keyboard to computer control panel
Bidirectional both side data transmits.
eg: RAM to ROM
VOIP voice over internet ^{phone} gateway
It is a gateway that allows telephonic conversation using internet.
cloud gateway used in cloud computing

MADE EASY Class Notes

End of Solution

23. Which of the following log files records failed logins in UNIX Operating System?
- (a) Aculog (b) Xferlog
(c) Loginlog (d) Syslog

Ans. (c)

In UNIX, Loginlog is used to record failed login attempts.
Syslog is general-purpose logging system.
Xferlog is file transfer, in FTP.
Aculog is related to modem dial-out activities.

End of Solution

24. What is the time to perform search, insert, and delete operations in the average case as well as the worst case by using AVL tree?

- (a) $O(n)$ (b) $O(\log n)$
(c) $O(n^2)$ (d) $O(n \log n)$

Ans. (b)

An AVL tree is a self-balancing binary search tree. It ensures that the height of the tree remains logarithmic in the number of nodes.

End of Solution

25. Which one of the following digital investigation models is based on the 'Zachman Framework' and was created to assist with the design, development and management of enterprise IT architecture?

- (a) Physical model (b) Staircase model
(c) FORZA model (d) Sub-phase model

Ans. (c)

FORZA (Forensic Zachman) model is a digital forensic investigation framework that is based on Zachman Framework. It aids in managing the digital investigation process in alignment with enterprise IT architecture. It is designed to ensure a structured and comprehensive approach to investigations.

End of Solution

26. An equivocal forensic analysis is one in which the conclusions regarding the physical and digital evidence are

- (a) End of interpretation (b) Still open to interpretation
(c) Reconstruction of interpretation (d) Reformation of interpretation

Ans. (b)

End of Solution

27. Cross-site scripting is a general set of techniques whereby an attacker is able to

- (a) Send the mass e-mails to the recipients
(b) Host a website on an infected or malicious web server
(c) Execute a malicious code on another system through an intermediary web application
(d) Control on the web application through SQL control characters

Ans. (c)

Cross-site scripting enables attackers to inject and execute malicious scripts in the browser of users viewing the web page.

End of Solution

28. An idea, a design, a manuscript, an invention, or a concept which will give rise to a useful product/application, is known as

- (a) Intellectual property right
- (b) Employees right
- (c) Professional right
- (d) Recognition right

Ans. (a)

End of Solution

29. An engineering ethics is the study of

- (a) Decisions, policies and values that are morally desirable in engineering practice and research
- (b) Policies, time-management and values that are morally desirable in engineering practice and research
- (c) Decisions, time-management and values that are morally desirable in engineering practice and research
- (d) Policies, human resource management and values that are morally desirable in engineering practice and research

Ans. (a)

What is Engineering ethics?

According to *Martin & Schinzinger*, engineering ethics relates to:

- The study of related **questions** about **morality, conduct, character, policies & relationships** of people & corporations involved in technological activity

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End of Solution



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30. Manufacturing, selling or transporting products (liquor and narcotics) that are prohibited by law, is called
- (a) Industrial espionage (b) White-collared crimes
(c) Bootlegging (d) Glitching

Ans. (c)

End of Solution

31. Microorganisms which can produce organic matter to some extent through oxidation of certain chemicals in the absence of sunlight are known as
- (a) Photo-autotrophs (b) Chemo-autotrophs
(c) Micro-autotrophs (d) Oxi-autotrophs

Ans. (b)

End of Solution

32. The downstream concentration C_I in a mathematical model of simple water quality mixing with respect to EIA methodologies is

(a) $\frac{Q_o C_o + Q_e C_e}{Q_o + Q_e}$ (b) $\frac{Q_o C_o - Q_e C_e}{Q_o + Q_e}$
(c) $\frac{Q_o C_o + Q_e C_e}{Q_o - Q_e}$ (d) $\frac{Q_o C_o - Q_e C_e}{Q_o - Q_e}$

where:

Q_e is the effluent flow

Q_o is the upstream flow

C_e is the effluent concentration

C_o is the upstream concentration

Ans. (a)

End of Solution

33. The available wind power P_a in an aero-turbine is

(a) $\frac{1}{8} \rho \pi D^2 V^3$ (b) $\frac{3}{8} \rho \pi D^3 V^2$
(c) $\frac{1}{8} \rho \pi D^3 V^2$ (d) $\frac{3}{8} \rho \pi D^2 V^3$

where:

V is the velocity of air

D is the diameter of circular flow

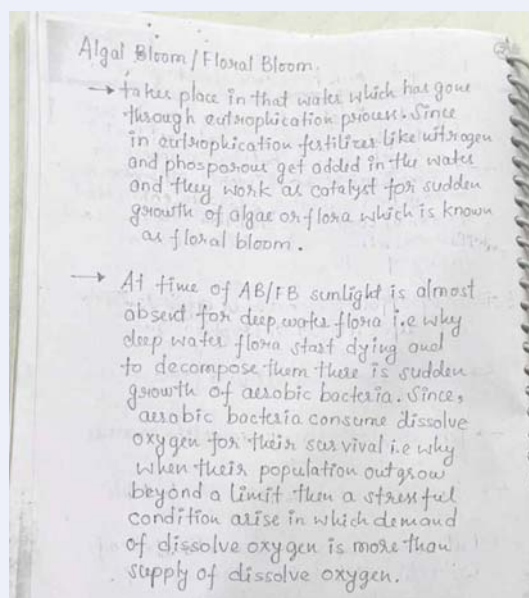
ρ is the density of air

Ans. (a)

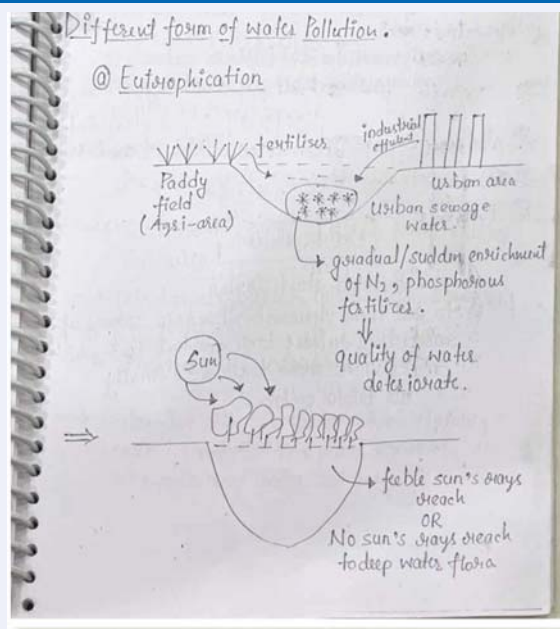
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34. 'Algal Bloom' is, when unusually large concentrations of
- Nutrients are present in water bodies; an excess growth of algae appears
 - Planktons are present in water bodies; an excess growth of algae appears
 - Bacteria are present in water bodies; an excess growth of algae appears
 - Oxygen is present in water bodies; an excess growth of algae appears

Ans. (a)



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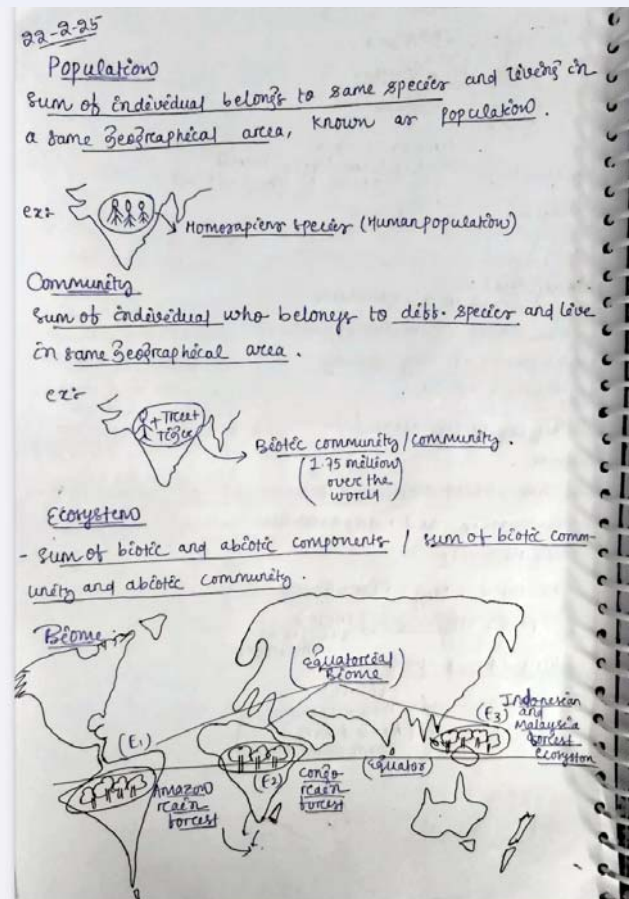


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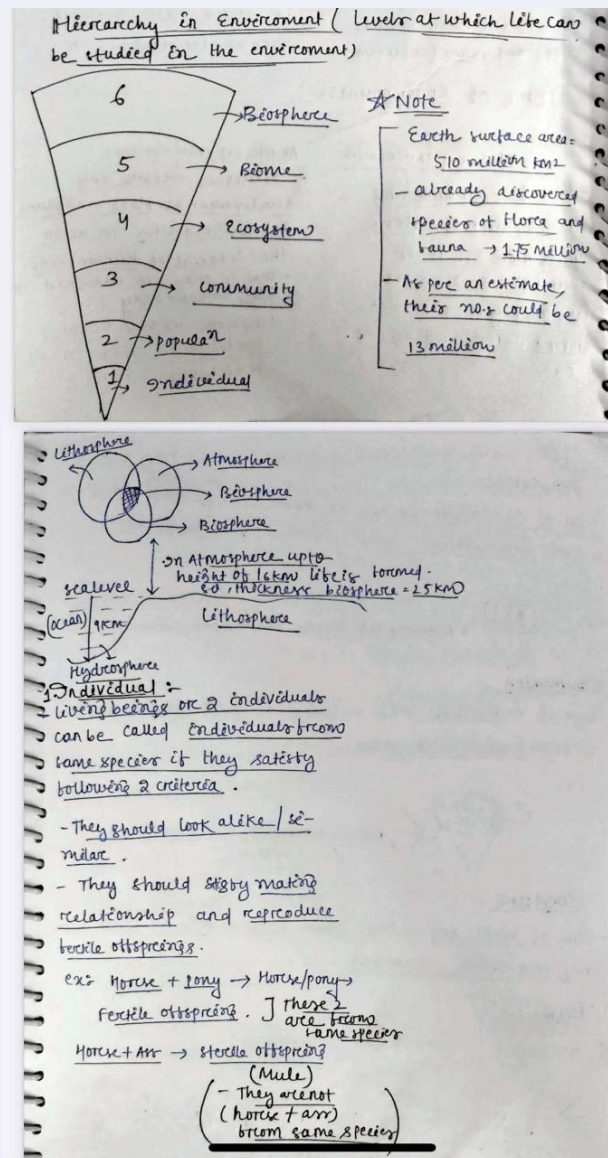
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35. The correct sequence of the components of biological diversity or biodiversity in the hierarchy of ecosystem is
- Landscape, Population, Species, Community and Gene
 - Community, Landscape, Population, Species and Gene
 - Landscape, Community, Population, Species and Gene
 - Community, Population, Landscape, Species and Gene

Ans. (c)



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End of Solution

36. The geometrical shape or form of the smoke coming out of a chimney is called
- (a) Fume (b) Fog
(c) Plume (d) Smog

Ans. (c)

End of Solution

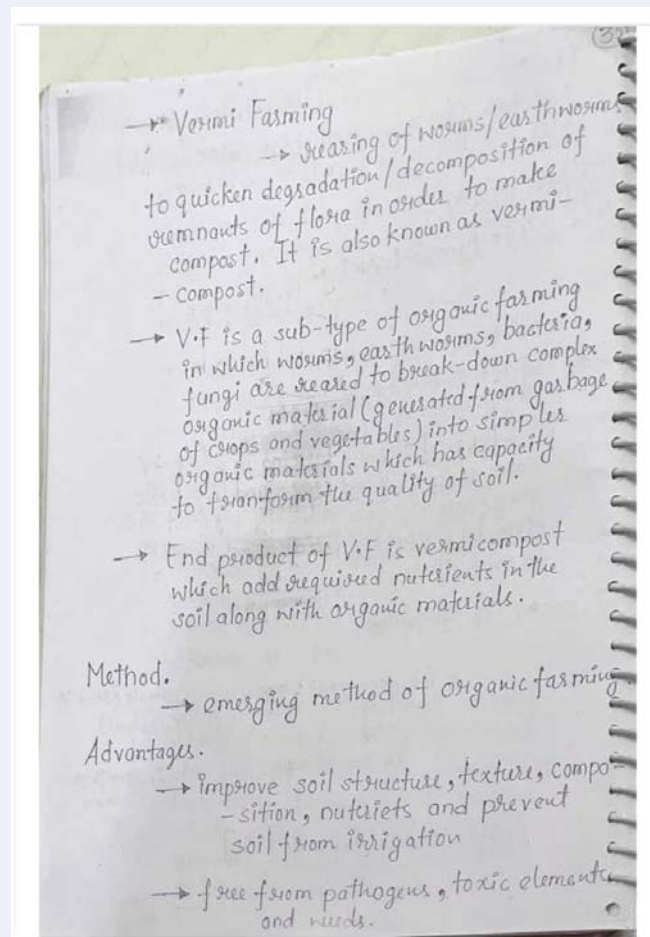
37. A situation when there is a prolonged period of inadequate rain fall, marked with erratic distribution of the same over time and space, is called
- (a) Agricultural drought (b) Ecological drought
(c) Hydrological drought (d) Meteorological drought

Ans. (d)

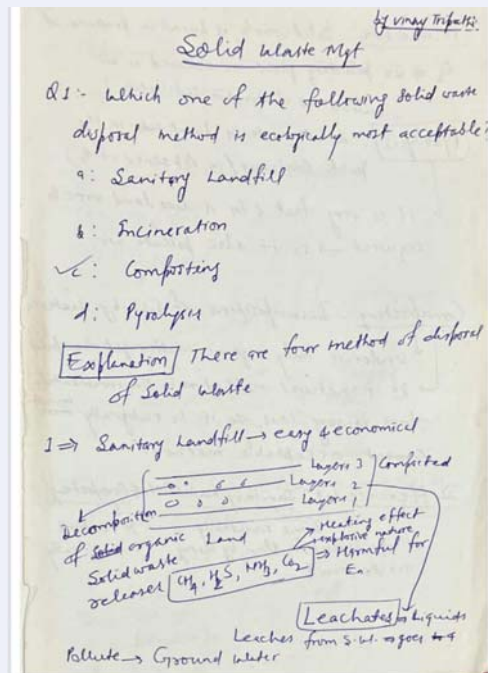
End of Solution

38. The process of converting the solid wastes-sewage sludge, domestic and agricultural wastes into compost manure is called
- (a) Sericulture (b) Ployculture
(c) Bio-digester (d) Vermiculture

Ans. (d)



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41. Moral statements are merely used to express emotions and to try to influence other people's behaviour but they are not supportable by valid moral reasons. This is termed as

- (a) Nihilism
- (b) Compatibilism
- (c) Emotivism
- (d) Eudaimonia

Ans. (c)

End of Solution

42. In order to ensure the confluence of good engineering, good business, and good ethics, it is essential for engineering and corporations, in their major dimensions, to be

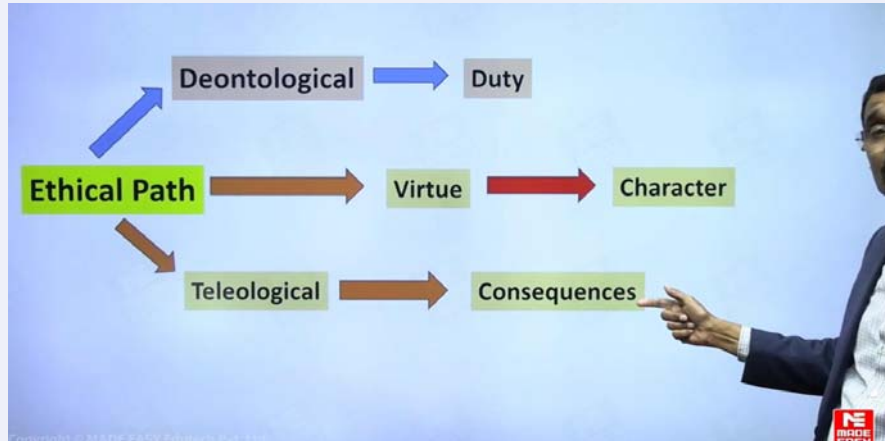
- (a) Socially aligned
- (b) Spiritually aligned
- (c) Morally aligned
- (d) Conscientiously aligned

Ans. (d)

End of Solution

43. What is Teleological Approach?
- (a) Developing an individual personnel characteristics
 - (b) We can know what is good only when we have fully understood the context
 - (c) Judging whether an action is right, fair and honest
 - (d) Placing posters about ethics throughout the organization

Ans. (b)



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End of Solution

44. Self-respect, family happiness, comfortable life, professional growth and recognition are
- (a) Terminal values
 - (b) Instrumental values
 - (c) Mainstream values
 - (d) Human values

Ans. (a)

End of Solution

45. Yawning, sneezing, relaxing the body by bending backwards, snoring, spitting, such habits are to be avoided in front of others in a gathering. A person who is conscious of above habits is said to have
- (a) Ethics
 - (b) Values
 - (c) Integrity
 - (d) Civic sense

Ans. (d)

End of Solution

46. A balance between good and bad consequences of an action, taking into account the consequences for everyone affected is known as
- (a) Virtue ethics (b) Utilitarianism
(c) Duty ethics (d) Right ethics

Ans. (b)

What kind of Consequences?

morally correct actions are not simply all actions with **favorable consequences**, but the morally correct action is one which produces the **BEST CONSEQUENCES**

Two types of Utilitarianism

- **Act Utilitarianism:** J S Mill believed that morality would be broken if doing so will lead to most good

MADE EASY Class Lecture

End of Solution

47. Ethics that guides human conduct and sets out certain moral standard is called
- (a) Metaethics (b) Applied ethics
(c) Normative ethics (d) Legal ethics

Ans. (c)

End of Solution

Directions: Each of the next Three (03) items consists of two statements, one labelled as the 'Statement (I)' and the other as 'Statement (II)'. You are to examine these two statements carefully and select the answers to these items using the codes given below:

Codes:

- (a) Both Statement (I) and Statement (II) are individually true and Statement (II) is the correct explanation of Statement (I)
(b) Both Statement (I) and Statement (II) are individually true but Statement (II) is NOT the correct explanation of Statement (I)
(c) Statement (I) is true but Statement (II) is false
(d) Statement (I) is false but Statement (II) is true

48. Statement (I): Explicit indicator is the methodology that should suggest specific and measurable indicators to be used to qualify impacts on the relevant environmental parameters.

Statement (II): Magnitude is the methodology that should provide for the measurement of impact magnitude.

Ans. (b)

End of Solution

49. Statement (I): A country which doubles its capital in ten years will have a higher output per unit of capital than a country which doubles it in twenty years.
Statement (II): New investment and new technology go together.

Ans. (a)

Higher output per unit of capital, in economics terms refers to more output being produced with the same amount of capital investment.

Statement (I) refers to higher output comparison and statement (II) refers to how higher output can be achieved through new investment that brings new technology and hence higher output of capital.

End of Solution

50. Statement (I): An evaluation and identification of sources, types and qualities of pollutants generated by different phases of project activity.

Statement (II): In activity step model for environmental impact assessment studies, the detailed evaluation of existing ambient air quality, meteorological conditions and nuclear air quality existing in the project area.

Ans. (b)

End of Solution

51. Which one of the following is the advantage of an 'equity capital'?

- (a) Dividends paid by a company are not tax deductible
- (b) Equity holders expect greater return as they undertake more risk
- (c) Equity shares are not repayable to the shareholders as these are nonrefundable
- (d) Issue of equity shares also result in dilution of control of the company

Ans. (c)

Equity Capital is received from equity shares. Equity means equal share in profit or loss of the company. Hence, when equity capital is received by giving equity share it is non-refundable, non-repayable to the shareholder.

End of Solution

52. Which one of the following branch of economics is focusing on improving fiscal, economic and social conditions in developing (low income) countries?

- (a) Social economics
- (b) Fiscal economics
- (c) Development economics
- (d) Micro economics

Ans. (c)

Development Economics is the branch of economics that studies how economies in low and middle income countries can achieve economic growth, improve living standards and address challenges like poverty and inequality.

End of Solution

53. Which one of the following is correct with respect to the Industrial Relations Bill?

- (a) Workers can raise objection to retrenchment within five years
- (b) Government consent required for workers to move courts in case conciliation fails
- (c) Trade union deemed registered if application not processed within six months by government
- (d) Labour court, board of arbitration and tribunal court won't exist; only industrial tribunal to continue

Ans. (d)

Industrial Code, 2020 abolishes existing institutions like the Labour Court, Industrial Tribunal and Arbitration Boards and replaces them with a single Industrial Tribunal. This is aimed at speeding up dispute resolution and reducing multiplicity of forums.

End of Solution

54. What is PPP in sustainable agricultural sector?

- (a) Public Product Percentage
- (b) Present Product Partnership
- (c) Public Private Partnership
- (d) Present Private Percentage

Ans. (c)

PPP: Public Private Partnership.

National Affairs

Current Affairs
ESE 2025 : Preliminary Exam

61


REPORTS & INDICES

Report on S.A.F.E. Accommodation

NITI Aayog released a report on "S.A.F.E. Accommodation - Worker Housing for manufacturing growth".

Key Highlights

- The report explores the crucial role of secure, affordable, flexible, and efficient (S.A.F.E.) accommodations for industrial workers in boosting India's manufacturing sector.
- It identifies key challenges, offers actionable solutions, and highlights the pivotal interventions required to scale up such housing facilities across the country.
- In the Union Budget 2024-25, the Union Finance Minister emphasized the importance of rental housing for industrial workers. This initiative, to be executed under a Public-Private Partnership (PPP) model with Viability Gap Funding (VGF).
- India is poised to elevate its manufacturing sector's contribution to GDP from the current 17% to 25% as part of achieving Viksit Bharat by 2047.



- Key states like Maharashtra, Karnataka, and Delhi are emerging as talent hubs, with cities such as Pune, Bengaluru, and Mumbai providing a skilled workforce.
- The men's employability is expected to rise to 53.5% in 2025 from 51.8% in 2024, while women's employability is projected to decline from 50.9% to 47.5%.

Women and Men in India 2024 Report

The Ministry of Statistics and Programme Implementation (MoSPI), released the 26th edition of its publication titled "Women and Men in India 2024: Selected Indicators and Data".



Key Highlights

- The publication offers a comprehensive overview of the gender landscape in India, presenting selected indicators and data across key areas like population, education, health, economic participation, and decision-making, all sourced from various Ministries/Departments/Organizations.
- Education: The Gender Parity Index (GPI) for enrolments at

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Principles of e-Kranti :-

*1) Transformation and Not Translation.

The projects under e-Kranti must involve the transformation.

i quality, quantity and the manner of service delivery.

*2) public-private partnership

→ such type of projects are generally publically owned and privately managed.

MADE EASY Class Notes

End of Solution

55. Which one of the following is an effort to get to the next stage of creating a pan-India electronic portal, which networks the existing APMC mandis by creating a national market for agricultural commodities?

- (a) National APMC Market (b) National Agricultural Market
(c) National Network Portal (d) National Electronic Portal

Ans. (b)

National Agricultural Market: It is an online mandi where all existing APMC (Agricultural Produce Marketing Committee) are networked online. Farmers and Buyers can register themselves. Buyers can buy the produce through online auctions.

Hence, National Agricultural Market is a national market for agricultural commodities.

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ESE 2025 : Preliminary Exam

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Gross Domestic Knowledge Product (GDKP)

The Ministry of Statistics and Programme Implementation (MoSPI) held a session on the Conceptual Framework of Gross Domestic Knowledge Product (GDKP).

Key Highlights

- The initiative aims to quantify the impact of knowledge, innovation, and intellectual assets on India's economic and social landscape.
- GDKP could provide a more holistic picture of economic growth driven by research, innovation, and technology.

About Gross Domestic Knowledge Product (GDKP)

- The concept of GDKP was first propounded by Prof. Umberto Sulpasso of the University of Southern California along with Prof. Jeff Cole.
- It is a proposed metric designed to measure the knowledge generated and utilized within an economy and serve as a supplementary indicator to GDP.
- GDKP evaluates a nation's growth and future using four fundamental pillars:
 - Knowledge Items (KI):** Identifying modern and traditional cultural knowledge that contributes to the country's intellectual capital.
 - Country's Knowledge Producing Matrix (CKPM):** Analyzing knowledge produced by government institutions, private organizations, and households.

- Automated quality testing to minimize disputes over product grading.
- Direct bank transfers and e-wallets for quick settlements.
- Fintech partnerships to provide micro-loans based on transaction history.
- Introduction of a unified digital pass to ease regulatory compliance.
- Standardized tax & compliance framework to facilitate free movement of produce.
- Voice-based commands and local language options on the e-NAM app.
- Digital literacy campaigns to help farmers navigate the platform.

About e-NAM

- e-NAM is a pan-India electronic trading platform that connects Agricultural Produce Market Committee (APMC) mandis to create a unified national market for agricultural commodities.
- It is implemented by the Small Farmers Agribusiness Consortium (SFAC) under the Ministry of Agriculture & Farmers' Welfare (MoA&FW).
- It provides digital services to traders, farmers, Farmer Producer Organizations (FPOs), and Mandis.
- As of December 31, 2024, 1.79 crore farmers and 2.63 lakh traders have registered on the platform.

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Health, Commerce and Agriculture

21. **e-NAM (National Agriculture Market):**

- National Agriculture Market (NAM) is a pan-India electronic trading portal which networks the existing Agriculture Produce Market Committee (APMC) mandis to create a unified national market for agricultural commodities.
- The NAM Portal provides a single window service for all APMC related information and services. This includes commodity arrivals and prices, buy and sell trade offers, provision to respond to trade offers, among other services.
- While material flow (agriculture produce) continues to happen through mandis, an online market reduces transaction costs and information asymmetry.
- NAM creates a unified market through online trading platform, both, at State and National level and promotes uniformity, streamlining of procedures across the integrated markets, removes information asymmetry between buyers and sellers.
- It promotes real time price discovery, based on actual demand and supply, promotes transparency in auction process, and access to a nationwide market for the farmer, with prices commensurate with quality of his produce and online payment and availability of better quality produce and at more reasonable prices to the consumer.

22. DiniSavak

MADE EASY Study Material

End of Solution

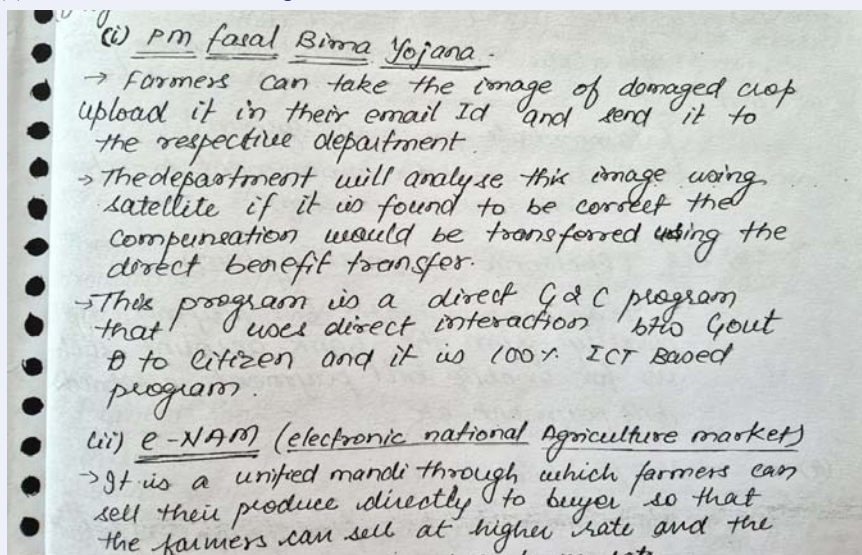
56. Which one of the following Yojanas replaces two schemes - National Agricultural Insurance Scheme (NAIS), 1999 as well as the Modified National Agricultural Insurance Scheme (MNAIS), 2010 - by incorporating the best features of all these schemes while removing the previous shortcomings and weaknesses?
- Pradhan Mantri Krishi Sinchayee Yojana
 - Pradhan Mantri Fasal Sinchayee Yojana
 - Pradhan Mantri Krishi Bharat Yojana
 - Pradhan Mantri Fasal Bima Yojana

Ans. (d)

Pradhan Mantri Fasal Bima Yojana is a crop insurance scheme completely based on ICT. It provides insurance of crops to farmers against natural hazards such as fire, pest attack, rain, hailstorm etc.

The programme is launched by replacing two schemes:

- National Agricultural Insurance Scheme (NAIS), 1999
- Modified National Agricultural Insurance Scheme, 2010.



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End of Solution

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57. Which one of the following is NOT the principle of India's Foreign Policy for Panchsheel?
- (a) Mutual non-interference in each other's affairs
 - (b) Mutual contentions
 - (c) Equality and mutual benefit
 - (d) Peaceful co-existence

Ans. (b)

Panchsheel Policy was developed in 1954 between India and China, to guide relations between the two countries.

Five principles of Panchsheel are:

1. Mutual respect for territorial integrity and sovereignty.
2. Non-Aggression
3. Non-Interference in Internal Affairs.
4. Equality and Mutual benefit.
5. Peaceful co-existence.

End of Solution

58. Government's strategy in respect of public expenditure and revenue can have significant impact on the business is called

- (a) Monetary policy (b) Fiscal policy
(c) Trade policy (d) Industrial policy

Ans. (b)

To control money supply in the market, RBI applies Monetary Policy while, Govt. of India applies Fiscal Policy. Fiscal Policy includes taxation, expenditure, and revenue.

Important Terms used in ECONOMY

Current Economy Issues

Fiscal Policy

- Fiscal policy means the use of taxation and public expenditure by the government for stabilization or growth of the economy. Some of the major instruments of fiscal policy are as follows: Budget, Taxation, Public Expenditure, public revenue, Public Debt, and Fiscal Deficit in the economy.

Privatization

- The transfer of ownership, property or business from the government to the private sector is termed privatization. The government ceases to be the owner of the entity or business.

Current Affairs

ESE 2025 : Preliminary Exam 27

External Commercial Borrowing (ECB)

- ECB is an instrument used in India to facilitate Indian companies to raise money outside the country in foreign currency. It may be commercial loans which can be in form of bank loans, bonds, securitised instruments, buyers' and supplier's credit availed from non-resident lenders with minimum average maturity of 3 years.
- It should be noted that ECB is not Foreign Direct Investment (FDI). In case of FDI, foreign money is only used to finance equity capital. But in case of ECB, foreign money is used to finance any kind of funding other than equity.

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End of Solution

59. Which of the following arguments advanced in favour of labour-intensive techniques?

- In underdeveloped countries there is an acute shortage of capital and entrepreneurial resources.
 - There is considerable saving in foreign exchange.
 - These techniques quickly increase the supply of consumable goods and obviate the danger of inflation.
 - More employment will be offered to the labour force in the long run.
- (a) 1, 2 and 4 only (b) 1, 3 and 4 only
(c) 1, 2 and 3 only (d) 2, 3 and 4 only

Ans. (b)

A labour-intensive technique relies heavily on human labour to produce goods or services rather than relying on capital or machinery. It means more workers are used compared to the amount of capital or machinery.

In a labour intensive economy which is particularly an underdeveloped country there is acute shortage of resources, inflation is high since there is no uniformity of production and labour-intensive economy generates more employment in the long run.

End of Solution

- 60.** Which of the following features regarding 'Shram Suvidha Portal' are correct?
1. Unique labour identification number (LIN) will be allotted to units to facilitate online registration
 2. Mandatory uploading of inspection reports within 72 hours by labour inspectors
 3. Timely redressal of grievances will be ensured with the help of the portal
- (a) 1, 2 and 3 (b) 1 and 2 only
(c) 1 and 3 only (d) 2 and 3 only

Ans. (c)

Launched in 2014, Shram Suvidha Portal aims to provide Unique Labour Identification Number (LIN) to facilitate online registration of labour force.

It also aims to bring Transparent Labour Inspection Scheme via computerized system as per risk-based criteria and uploading of inspection report within 48 hours.

Hence, it provides for timely redressal of grievances with the help of portal.

Current Affairs

12

Oct-Nov-Dec, 2024

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- When biopolymers degrade, the carbon dioxide (CO₂) they release can be absorbed by the crops or biomass used to replace them, thus maintaining a carbon-neutral cycle.

Union Govt. launched eShram-One Stop Solution

The Union Minister of Labor & Employment and Youth Affairs & Sports launched the 'eShram-One Stop Solution'.

Key Highlights

- It will act as a mediator to ensure that unorganized workers have easy access to a variety of Government schemes/ programs.
- It will help unorganized workers become aware of the schemes designed for them.
- It will facilitate identification and implementation of the Social Security & Welfare Schemes for the unorganised worker and to help satisfaction of the schemes in the fast and effective manner.
- Consequently, 12 schemes of different Central Ministries / Departments have already been integrated/ mapped with the eShram.

राज्या हेच केंद्र:

Impachment motion against Vice President of India rejected

Deputy Chairman of Rajya Sabha, rejected the Opposition's no-confidence motion against Vice President Jagdeep Thakur.

Key Facts

- No-Confidence Motion is a formal proposal or resolution moved in a legislative body to express disapproval of a particular individual or the government.
- The move was initiated under Article 67(b) of the Constitution, which provides for the removal of the Vice President, who also serves as the ex-officio Rajya Sabha.

Constitutional Provisions for Removal

- Under Article 67(b), the Vice President can be removed through a resolution passed by a majority in the Rajya Sabha and subsequently agreed upon by the Lok Sabha. A 14-day notice is mandatory before such a resolution can be moved.
- Article 92 of the Constitution bars the Chairman or Deputy Chairman from presiding over proceedings during the consideration of a resolution for their removal. However, they are permitted to participate in the debate, but not vote on the resolution.

MADE EASY Current Affairs • Quarterly Edition

Recent Current Affairs Questions				Current Affairs ESE 2025 : Preliminary Exam		157
17. What is the main objective of the SHE-Box Portal launched by the Ministry of Women and Child Development?	21. What is the purpose of the eShram- One Stop Solution launched by the Union Government? (a) To provide job opportunities for educated workers (b) To help unorganized workers access government schemes and programs (c) To create a database of all organized labor unions in India (d) To facilitate export activities for laborers				25. What is the primary focus of Golephar Mindfulness City (GMC) in Bhutan?	
(a) To help women find job opportunities					(a) Rapid industrialization and urbanization	
(b) To track complaints related to sexual harassment at workplaces					(b) Blending economic growth with mindfulness, holistic living, and sustainability	
					(c) Promoting religious tourism and historical preservation	
					(d) Establishing a military base to enhance regional security	
ANSWERS						
13. (c)	14. (b)	15. (a)	16. (b)	17. (b)	18. (c)	19. (d)
22. (a)	23. (b)	24. (b)	25. (b)			21. (b)

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End of Solution

61. In a triangle ABC , if the values of $a = 3$, $b = 4$ and $\sin A = \frac{3}{4}$, then the angle $\angle B$ will be
- (a) 30° (b) 45°
(c) 60° (d) 90°

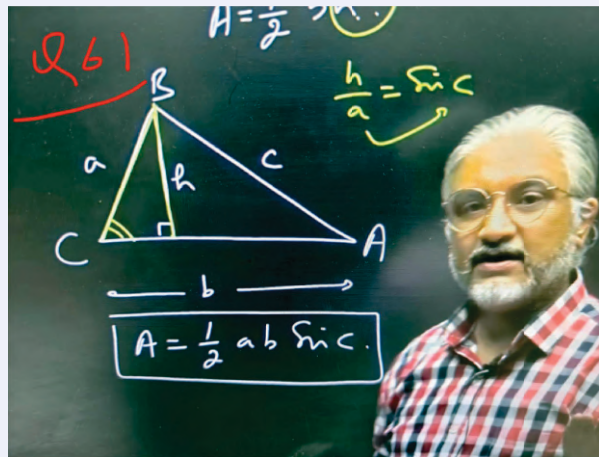
Ans. (d)

$$\frac{a}{\sin A} = \frac{b}{\sin B}$$

$$\frac{3}{\frac{3}{4}} = \frac{4}{\sin B}$$

$$\sin B = 1 = \sin 90^\circ$$

$$B = 90^\circ$$



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End of Solution

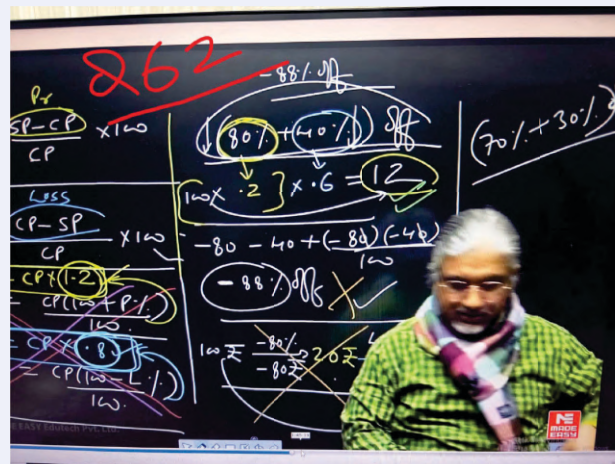
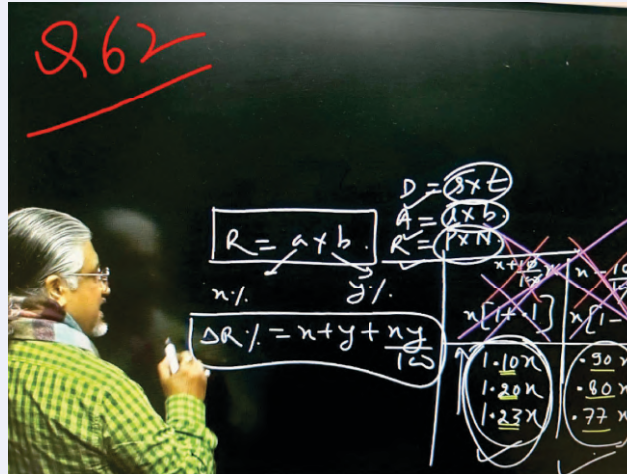
62. In an area of an ellipse, if one percent error is made in measuring the major and minor axis, the percentage error will be

- (a) 2% (b) 3%
(c) 4% (d) 5%

Ans. (a)

$$A = \pi ab$$

approx 2%.



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End of Solution

63. Consider the following equation:

$$R = a(1 - \cos \theta)$$

The volume of the solid generated by the revolution of the cardioid about the initial line will be

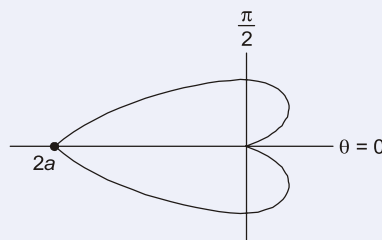
(a) $\frac{3\pi a^2}{8}$

(b) $\frac{3\pi a^3}{8}$

(c) $\frac{8\pi a^2}{3}$

(d) $\frac{8\pi a^3}{3}$

Ans. (d)



Volume of solid of revolution of $r = a(1 - \cos \theta)$ about initial line $\theta = 0$ is given by

$$\begin{aligned} V &= \int_0^\pi \frac{2\pi}{3} r^3 \sin \theta \, d\theta \\ &= \int_0^\pi \frac{2\pi}{3} a^3 (1 - \cos \theta)^3 \sin \theta \, d\theta \end{aligned}$$

Let,

$$1 - \cos \theta = t$$

$$\sin \theta \, d\theta = dt$$

$$\theta = 0 \Rightarrow t = 0$$

$$\theta = \pi \Rightarrow t = 2$$

$$= \int_{t=0}^2 \frac{2\pi a^3}{3} t^3 \, dt$$

$$V = \frac{2\pi a^3}{3} \left(\frac{t^4}{4} \right)_0^2 = \frac{8\pi a^3}{3}$$

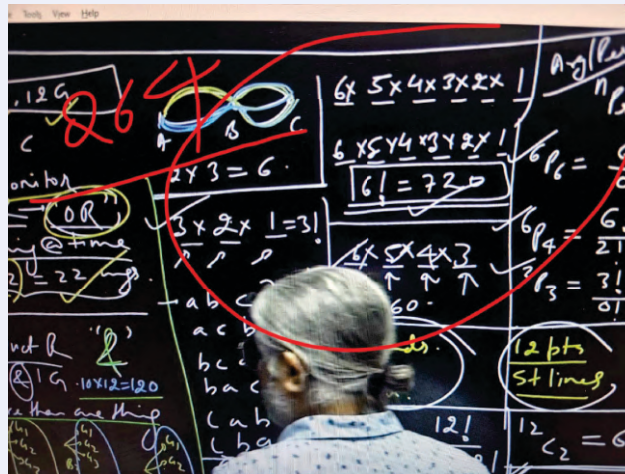
End of Solution

64. In how many ways can 5 prizes be distributed among 4 candidates when every candidate can take one or more prizes?

- (a) 1024 (b) 625
(c) 600 (d) 120

Ans. (a)

$$4^5 = 1024$$



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End of Solution



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65. Consider the following equation:
 $(x + y + 1)dx + (2x + 2y + 3)dy = 0$
 Solving the equation will be
 (a) $u - \log(u + 1) = x + c$
 (b) $2u + \log(u - 1) = x + c$
 (c) $2u - \log(u + 1) = x + c$
 (d) $u + \log(u - 1) = x + c$
 where: u is $(x + y + 1)$

Ans. (c)

$$\begin{aligned}\frac{dy}{dx} &= -\left[\frac{(x+y)+1}{2(x+y)+3}\right] \\ \frac{dz}{dx} - 1 &= -\left[\frac{z+1}{2z+3}\right] \\ \frac{dz}{dx} &= \frac{-z-1+2z+3}{2z+3} \\ \frac{dz}{dx} &= \frac{z+2}{2z+3}\end{aligned}$$

$$\text{Let } x = y = z ; 1 + \frac{dy}{dx} = \frac{dz}{dx}$$

$$\Rightarrow \frac{2z+3}{z+2} dz = dx$$

$$\Rightarrow \frac{2(z+2)-1}{z+2} dz = dx$$

$$\int 2 dz - \int \frac{1}{z+2} dz = \int dx$$

$$2z - \log(z+2) = x + c$$

$$2(x + y + 1) - \log(x + y + 2) = x + c$$

$$2u - \log(u + 1) = x + c$$

End of Solution

66. If 8 children and 8 men complete certain job in 6 days and if each child takes twice the time taken by a man to finish the same work, in how many days 8 men will finish the same work?

- (a) 12 days (b) 10 days
(c) 9 days (d) 8 days

Ans. (c)

$$\begin{aligned} 1 \text{ m} &= 2 \text{ C} \\ [8 \text{ C} + 8 \text{ m}] \times 6 &= 8 \text{ m} \times x \\ [4 \text{ m} + 8 \text{ m}] \times 6 &= 8 \text{ m} \times x \\ 12 \text{ m} \times 6 &= 8 \text{ m} \times x \\ x &= 9 \end{aligned}$$

End of Solution

67. Consider the following matrix:

$$A = \begin{bmatrix} -2 & 2 & -3 \\ 2 & 1 & -6 \\ -1 & -2 & 0 \end{bmatrix}$$

The Eigen values are

- (a) -3, -3 and 5 (b) -3, 3 and -5
(c) 3, 3 and -5 (d) 3, -3 and 5

Ans. (a)

$$\begin{aligned} \therefore C_1 + C_2 + C_3 &= -3 \\ \Rightarrow \lambda_1 &= -3 \\ \lambda_1 + \lambda_2 + \lambda_3 &= \text{Trace (A)} \\ -3 + \lambda_2 + \lambda_3 &= -1 \\ \lambda_2 + \lambda_3 &= 2 \quad \dots(i) \\ \lambda_1 \lambda_2 \lambda_3 &= |A| \\ (-3) \lambda_2 \lambda_3 &= 45 \\ \lambda_2 \lambda_3 &= -15 \quad \dots(ii) \end{aligned}$$

Solving (i) and (ii), we get

$$\begin{aligned} \lambda_2 &= 5 \\ \lambda_3 &= -3 \end{aligned}$$

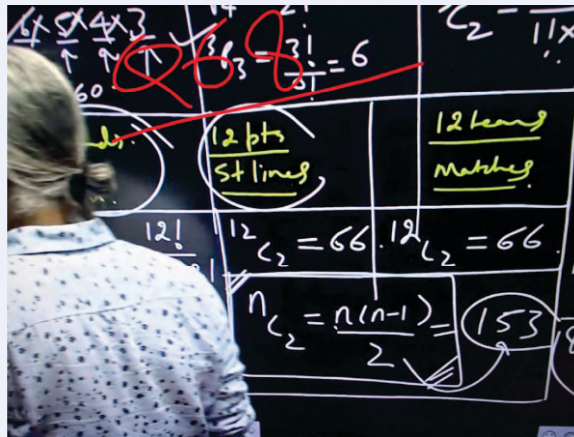
End of Solution

68. If at a get-together 22 people shake their hands with each other, how many handshakes will take place in all?

- (a) 132 (b) 231
(c) 321 (d) 484

Ans. (b)

$${}^{22}C_2 = \frac{22 \times 21}{2} = 231$$



MADE EASY Class Lecture

End of Solution

69. If $\vec{v} = (xyz)\hat{i} + (3x^2y)\hat{j} + (xz^2 - y^2z)\hat{k}$, the value of divergence of \vec{v} at point $(2, -1, 1)$ will be
- (a) 14 (b) 16
(c) 18 (d) 20

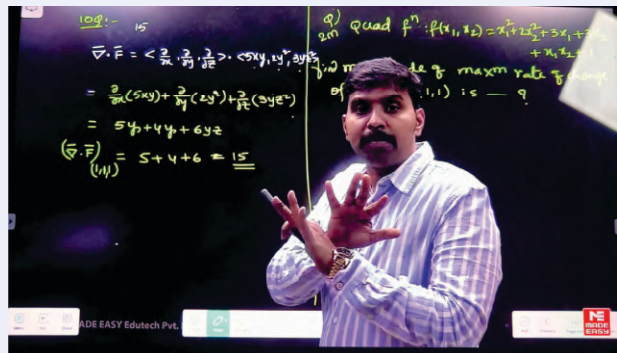
Ans. (a)

$$\text{div} \vec{v} = \vec{\nabla} \cdot \vec{v}$$

$$= \frac{\partial}{\partial x}(xyz) + \frac{\partial}{\partial y}(3x^2y) + \frac{\partial}{\partial z}(xz^2 - y^2z)$$

$$(\vec{\nabla} \cdot \vec{v})_{(2,-1,1)} = (yz + 3x^2 + 2xz - y^2)_{(2,-1,1)}$$

$$= -1 + 12 + 4 - 1 = 14$$



MADE EASY Class Lecture

End of Solution

70. The square root of the complex number $5 + 12i$ will be
- (a) $3 + 2i, -3 - 2i$ (b) $2 - 3i, -2 - 3i$
(c) $3 - 2i, 3 + 2i$ (d) $2 + 3i, 2 - 3i$

Ans. (a)

$$\sqrt{5+12i} = z$$

$$\sqrt{5+12i} = (x + iy)$$

$$5 + 12i = x^2 - y^2 + 2ixy$$

$$x^2 - y^2 = 5$$

$$2xy = 12$$

$$xy = 6$$

$$(x^2 + y^2)^2 = (x^2 - y^2)^2 + 4(xy)^2$$

$$(x^2 + y^2)^2 = 25 + 4 \times (6)^2$$

$$= 25 + 144$$

$$(x^2 + y^2)^2 = 169$$

$$x^2 + y^2 = 13$$

Now,

$$x^2 - y^2 = 5$$

$$x^2 + y^2 = 13$$

$$2x^2 = 18$$

$$x^2 = 9$$

$$x = \pm 3$$

So,

$$z = 3 + 2i \text{ and } z = -3 - 2i$$

$$xy = 6$$

$$x = 3 \Rightarrow y = 2$$

$$x = -3 \Rightarrow y = -2$$

Alternatively,

Verify with options

$$z = 3 + 2i$$

$$z^2 = (3 + 2i)^2 = (9 - 4) + 12i = 5 + 12i$$

$$z = -3 - 2i$$

$$z^2 = (-3 - 2i)^2 = (9 - 4) + 12i = 5 + 12i$$

End of Solution

71. Three pipes A, B and C can fill a tank in 6 hours. When the tank was empty, all the three pipes were turned on and they worked together for 2 hours, at that instant, pipe C was closed and the pipes A and B continued to work to fill the tank. It took a total of 7 hours from start to fill the tank this way. If pipe C alone is working from the start, the time it takes will be
- (a) 10 hours (b) 14 hours
(c) 30 hours (d) 45 hours

Ans. (c)

$$1 \text{ hr work of } (A + B + C) = \frac{1}{6}$$

$$2 \text{ a } 2 \text{ hrs } (A + B + C) = \frac{2}{6} = \frac{1}{3}$$

$$\text{Rem} = \frac{2}{3}$$

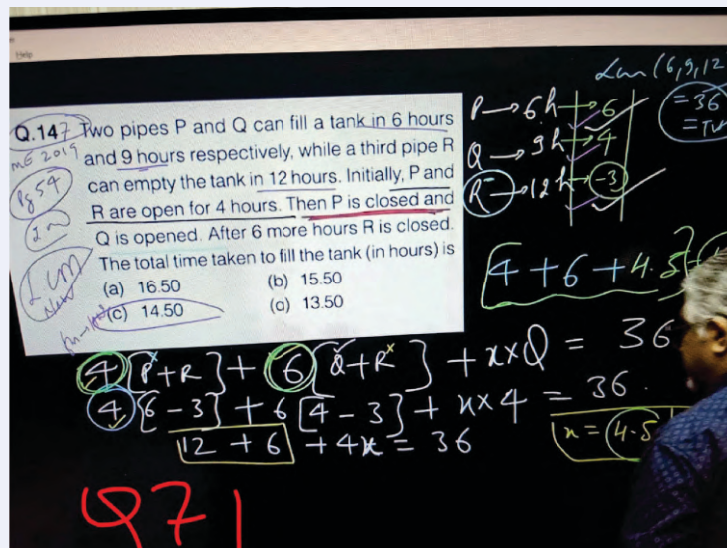
$$\text{In 5 hrs } (A + B) = \left(\frac{2}{3}\right)$$

$$1 \text{ hr } (A + B) = \frac{2}{15}$$

$$1 \text{ hr work of } C = \frac{1}{6} - \frac{2}{15}$$

$$= \frac{5}{30} - \frac{4}{30} = \frac{1}{30}$$

C in 30 hrs alone.



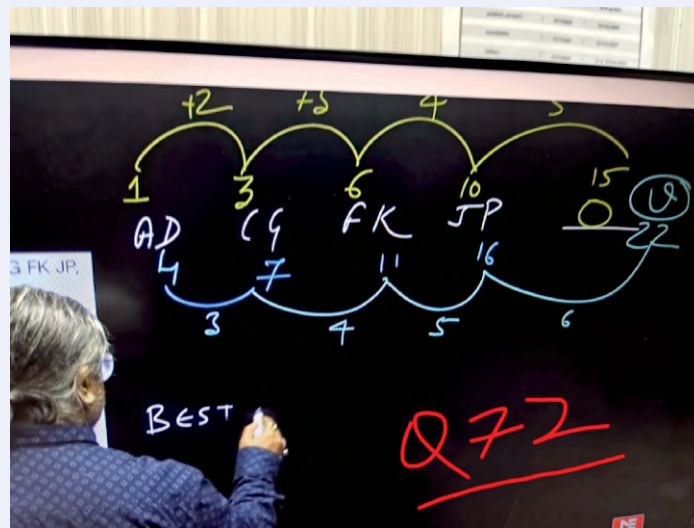
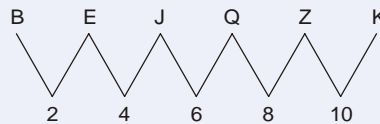
MADE EASY Class Lecture

End of Solution

72. The given number of letters skipped increase in the order of 2, 4, 6, 8, Which of the following series observes the rule given?

- (a) ADIOVF (b) BEJQZK
(c) DGKOTX (d) GIKMOQ

Ans. (b)



MADE EASY Class Lecture

End of Solution

73. The weight of 3 mangoes and 2 apples is 255 grams. The weight of 2 mangoes and 3 apples is 285 grams. Each mango weighs the same and each apple weighs the same. The combined weight of 1 mango and 1 apple will be

(a) 98 grams (b) 104 grams
(c) 108 grams (d) 114 grams

Ans. (c)

$$3m + 2a = 255 \quad \dots(i)$$

$$2m + 3a = 285 \quad \dots(ii)$$

Solving equation (i) and (ii), we get

$$a = 69, m = 39$$

$$a + b = 108$$

End of Solution

74. A builder decided to build a farmhouse in 40 days. He employed 100 men in the beginning and 100 more after 35 days and completed the construction in the stipulated time. If he had not employed additional men, how many days behind the schedule the construction would have been finished?
- (a) 2 days (b) 5 days
(c) 10 days (d) 15 days

Ans. (b)

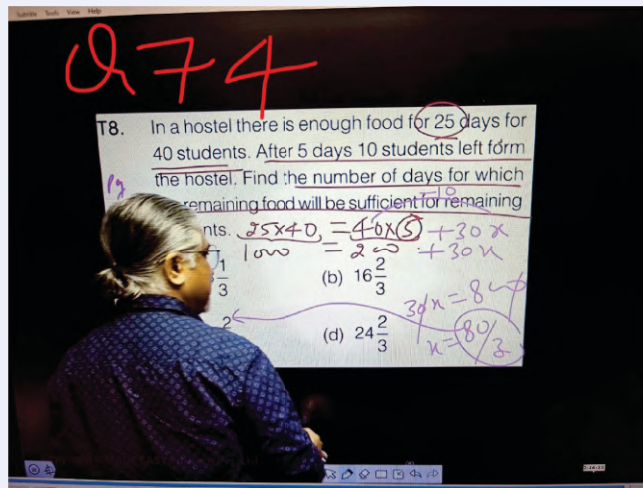
$$100 \times 35 + 200 \times 5 = 100 + x$$

$$100[35 + 10] = 100 + x$$

$$x = 45$$

Behind schedule,

$$45 - 40 = 5 \text{ days}$$



MADE EASY Class Lecture

End of Solution

75. Two trains 120 m and 80 m length are running in opposite direction with velocities 42 km/hour and 30 km/hour respectively. To cross each other completely, the time taken will be

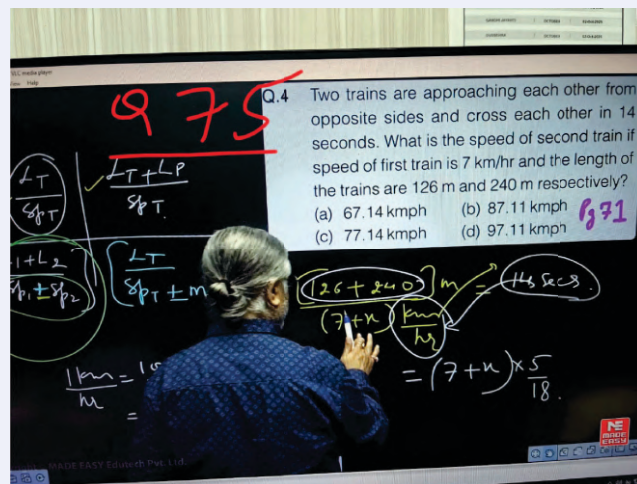
- (a) 10 sec (b) 15 sec
(c) 18 sec (d) 20 sec

Ans. (a)

$$(120 + 80) \text{ m}$$

$$(42 + 30) \times \frac{5}{18} \text{ m/sec}$$

$$\frac{200}{20} = 10 \text{ sec}$$



MADE EASY Class Lecture

End of Solution

76. One student gets 20% of marks in an examination and fails by 30 marks. Another student secures 32% of marks and gets 42% marks more than that required to pass. The percentage of marks required to pass in that examination will be
- (a) 22% of marks (b) 25% of marks
(c) 28% of marks (d) 30% of marks

Ans. (a)

$$32\% \text{ of } T - 42\% \text{ of } P = P$$

$$P = \frac{32}{142} \text{ of } T = 0.2253 \quad T = 22.53\%$$

If in place of 42%, 42 is given

$$20\% \text{ of } T + 30 = P = 32\% \text{ of } T - 42 \quad P$$

$$T = 600$$

$$P = 20\% \text{ of } 600 + 30 = 150$$

$$\text{Passing mark} = \frac{150}{600} \times 100 = 25\%$$

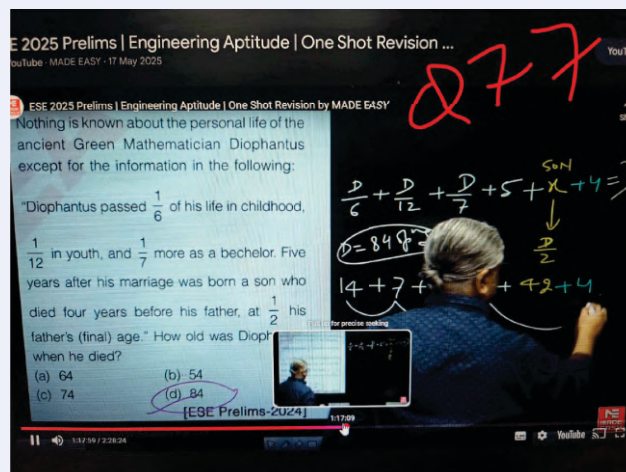
End of Solution

77. A concrete post, planted vertically in a lake is seen with its top 7 m projecting above the water surface. If its $\frac{1}{3}$, $\frac{1}{4}$ and $\frac{1}{8}$ parts of the length are in water, mud and sand respectively, the length of the post will be
- (a) 24 m (b) 27 m
(c) 36 m (d) 42 m

Ans. (a)

$$T \left[1 - \frac{1}{3} - \frac{1}{4} - \frac{1}{8} \right] = 7$$

$$T = 24$$



MADE EASY Class Lecture

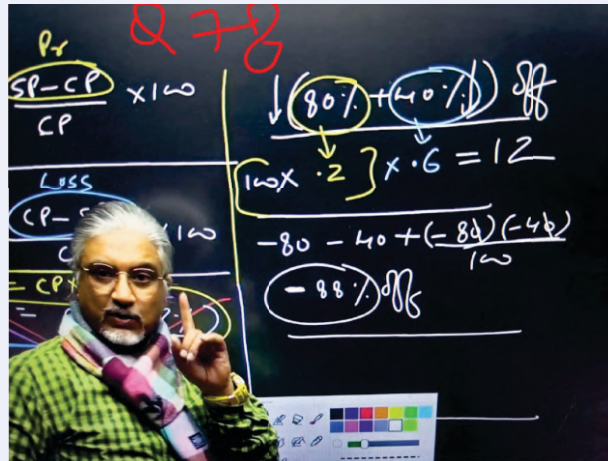
End of Solution

78. The value of a machine depreciates every year by 5%. If the present value of the machine be ₹100,000, its value after 3 years will be nearly

- (a) ₹95,198 (b) ₹90,376
(c) ₹87,556 (d) ₹85,738

Ans. (d)

$$100000 \times 0.95 \times 0.95 \times 0.95 \approx 85738$$



MADE EASY Class Lecture

End of Solution

79. A construction work is to be completed in 46 days by 117 men at work, 8 hours being the working period per day. After 33 days, it is found that only $\frac{4}{7}$ of the work is completed. If the working time is increased to 9 hours/day, the number of additional men required to complete the work in 46 days period will be

- (a) 72 men (b) 81 men
(c) 90 men (d) 99 men

Ans. (b)

$$33 \times 117 \times 8 = \frac{4}{7} TW$$

$$TW = \frac{7 \times 33 \times 117 \times 8}{4}$$

Now $\frac{3}{7}$ of TW have to be done in remaining 13 days working 9 hrs each day

$$\frac{3}{7} \times \left[\frac{7 \times 33 \times 117 \times 8}{4} \right] = y \times 13 \times 9$$

$$y = 198$$

$$\begin{aligned} \text{Additional men} &= 198 - 117 \\ &= 81 \end{aligned}$$

End of Solution

80. A man spends $\frac{2}{5}$ of his salary on groceries and $\frac{3}{10}$ of the remaining on his clothes. If he saves ₹10,500, his monthly salary will be

- (a) ₹30,000 (b) ₹15,000
(c) ₹20,000 (d) ₹25,000

Ans. (d)

$$\frac{3}{5} \times \frac{7}{10} \text{ of } T = 10,500$$
$$T = 25,000$$

End of Solution

81. Which one of the following management functions is correct during the preproduction phase?

- (a) Organize (b) Control
(c) Plan (d) Staff

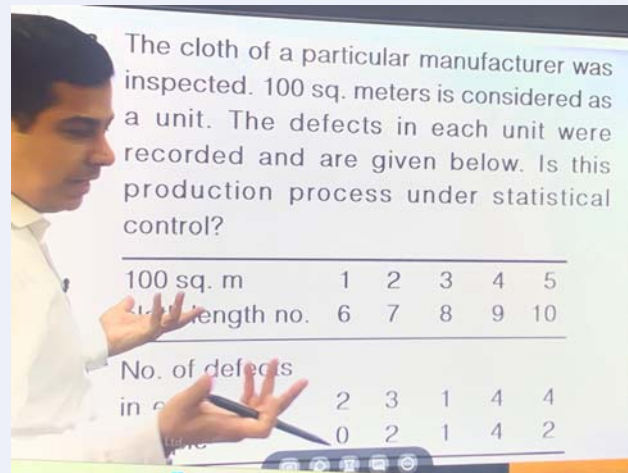
Ans. (d)

End of Solution

82. Which one of the following charts is used in the control charts for monitoring service quality characteristics for number of daily customer complaints in a hotel?

- (a) R -chart (b) \bar{X} -chart
(c) p -chart (d) c -chart

Ans. (d)



MADE EASY Class Lecture

MADE EASY Quality Control Tools OR, Statistical Tools & Techniques in TQM Practice

S.No.	Chart	Type	Distribution	Represents
1.	Mean-chart	Variable	Normal	Centering
2.	Range-chart	Variable	Normal	Dispersion
3.	p -chart	Attribute	Binomial	Fraction defect
4.	np -chart	Attribute	Binomial	Fraction defect (sample size const.)
5.	C -chart	Attribute	Poisson	No. of defects

Stratification/Flow Chart/Run Chart

Stratification means arranging something or something that has been arranged, into categories or formation of layers, classes, or categories. Stratification is the process of dividing into homogeneous subgroups before using it. The data (strata) should be mutually exclusive. The population must be assigned to only one subgroup (stratum). The data should be such that no population element (data) can be excluded.

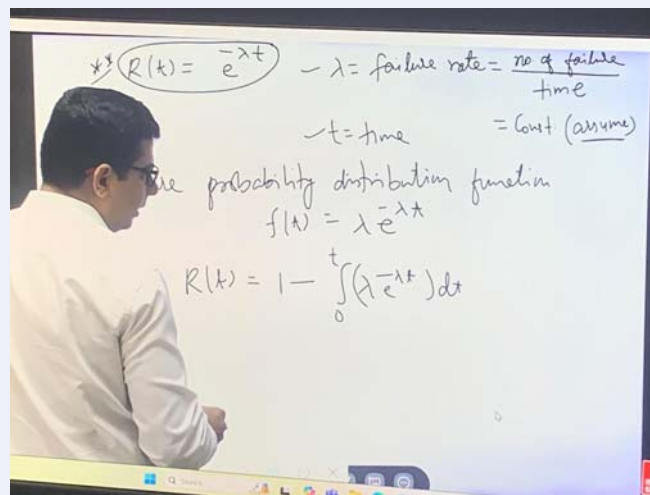
MADE EASY Study Material

End of Solution

83. The reliability number in sampling process is

- (a) $100 + \left[\frac{\text{Number of defective units}}{\text{Number of units tested}} \times 100 \right]$
- (b) $100 - \left[\frac{\text{Number of defective units}}{\text{Number of units tested}} + 100 \right]$
- (c) $100 - \left[\frac{\text{Number of defective units}}{\text{Number of units tested}} \times 100 \right]$
- (d) $100 + \left[\frac{\text{Number of defective units}}{\text{Number of units tested}} - 100 \right]$

Ans. (c)



MADE EASY Class Lecture

End of Solution

84. Which of the following are the noise factors for the experiment on the 'Elastomeric Connector'?

1. Conditioning time
 2. Interference
 3. Conditioning temperature
 4. Connector wall thickness
- (a) 1 and 2 only (b) 2 and 4 only
- (c) 3 and 4 only (d) 1 and 3 only

Ans. (d)

End of Solution

MADE EASY students top in ESE 2024

• 4 Streams 4 Toppers all 4 MADE EASY Students • 40 out of 40, in Top 10 • 197 out of total 206 Vacancies (95% Selections)

CE
10ⁱⁿ
Top 10

1 AIR ROHIT DHONGDE CLASSROOM COURSE	2 AIR HARSHIT PANDEY CLASSROOM COURSE	3 AIR LAXMIKANT CLASSROOM COURSE	4 AIR D MADHANKUMAR CLASSROOM COURSE	5 AIR AMAN PRATAP SINGH CLASSROOM COURSE	6 AIR SANCHIT GOEL CLASSROOM COURSE	7 AIR SUNIL SEERVI CLASSROOM COURSE	8 AIR ROHIT KUMAR CLASSROOM COURSE	9 AIR ANKIT MEENA TEST SERIES & IGP	10 AIR BADUGU RAJESH ONLINE COURSE
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ME
10ⁱⁿ
Top 10

1 AIR MUNISH KUMAR TEST SERIES & IGP	2 AIR RAJESH KASANIYA ONLINE COURSE	3 AIR GOLLANGI SATEESH TEST SERIES & IGP	4 AIR D. AJINKYA RADHAKISAN CLASSROOM COURSE	5 AIR BANKURU NAVEEN CLASSROOM COURSE	6 AIR CHANDAN JOSHI ONLINE COURSE	7 AIR DINESH KR. SHARMA CLASSROOM COURSE	8 AIR SHAILENDRA SINGH CLASSROOM COURSE	9 AIR KRISHNA K. DWIVEDI CLASSROOM COURSE	10 AIR V. AKSHAY SANTOSH IGP
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EE
10ⁱⁿ
Top 10

1 AIR RAJAN KUMAR CLASSROOM COURSE	2 AIR SATYAM CH. KHAIRNAR CLASSROOM COURSE	3 AIR PRIYANSHU MUDGAL ONLINE COURSE	4 AIR NAMAN AGARWAL ONLINE COURSE	5 AIR MAYANK KUMAR SINGH CLASSROOM COURSE	6 AIR RITVIK KOK ONLINE COURSE	7 AIR MANTHAN SHARMA CLASSROOM COURSE	8 AIR MAYANK JAIMAN ONLINE COURSE	9 AIR ANMOL SINGH ONLINE COURSE	10 AIR AKSHIT PARASHARI ONLINE COURSE
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E&T
10ⁱⁿ
Top 10

1 AIR HIMANSHU THAPLIYAL CLASSROOM COURSE	2 AIR YASHASVI VIJAYVARGIYA CLASSROOM COURSE	3 AIR UNNATI CHANSORIA ONLINE COURSE	4 AIR RAJIV RANJAN MISHRA CLASSROOM COURSE	5 AIR PARAG SAROHA ONLINE COURSE	6 AIR CHANDRIKA GADGIL CLASSROOM COURSE	7 AIR DEBARGHYA CHATTERJEE CLASSROOM COURSE	8 AIR VIDHU SHREE ONLINE COURSE	9 AIR T. PIYUSH DAYANAND CLASSROOM COURSE	10 AIR RAJVARDHAN SHARMA CLASSROOM COURSE
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MADE EASY students top in GATE 2025

• 10 All India Rank 1 (CE, ME, IN, ES & EE) • 46 Selections in Top 10 • 401 Selections in Top 100

CE
10ⁱⁿ
Top 10

AIR CE 1 ABHAY SINGH CLASSROOM COURSE	AIR CE 2 HARSHVARDHAN SINGH CLASSROOM COURSE	AIR CE 3 PANKAJ MEENA CLASSROOM COURSE	AIR CE 4 HARSHIL MAHESHWARI ONLINE COURSE	AIR CE 5 KARTIK POKHRIYAL CLASSROOM COURSE
AIR CE 6 SHIVANAND CHAURASIA ONLINE COURSE	AIR CE 6 NIMISH UPADHYAY ONLINE COURSE	AIR CE 9 TARUN YADAV CLASSROOM COURSE	AIR CE 10 ADNAN QUASAIN CLASSROOM COURSE	AIR CE 10 RAHUL SINGH ONLINE COURSE

ME+PI
14ⁱⁿ
Top 10

AIR ME 1 RAJNEESH BIJARNIYA CLASSROOM COURSE	AIR ME 2 GOLLANGI SATEESH ONLINE COURSE	AIR ME 3 NIMESH CHANDRA CLASSROOM COURSE	AIR PI 3 ADITYA KUMAR PRASAD CLASSROOM COURSE	AIR PI 5 KULDEEP SINGH NARUKA CLASSROOM COURSE	AIR PI 6 KAUSHAL KUMAR KAUSHIK ONLINE COURSE	AIR PI 7 WALEED SHAIKH TEST SERIES
AIR ME 7 ABHINN CLASSROOM COURSE	AIR ME 8 GOUTAM KUMAR TEST SERIES	AIR ME 10 ASHUTOSH KUMAR CLASSROOM COURSE	AIR ME 10 JETTI GANATEJA TEST SERIES	AIR ME 10 MUHAMMED SINAN K TEST SERIES	AIR ME 10 PITCHIKA KUMAR VASU ONLINE COURSE	AIR PI 10 M GOPU GANESH TEST SERIES

EE+CS
6ⁱⁿ
Top 10

AIR EE 1 PRADIP CHAUHAN TEST SERIES	AIR EE 2 KAILASH GOYAL CLASSROOM COURSE	AIR EE 6 PUNEET SONI TEST SERIES	AIR EE 6 SHIVAM KUMAR GUPTA TEST SERIES	AIR CS 9 OMHARI TEST SERIES	AIR EE 10 NEELAVA MUKHERJEE POSTAL PACKAGE & TEST SERIES
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IN+EC
9ⁱⁿ
Top 10

AIR IN 1 KAILASH GOYAL CLASSROOM COURSE	AIR EC 2 ANKUSH PHILIP JOHN POSTAL PACKAGE & TEST SERIES	AIR IN 2 S. BHATTACHARYA TEST SERIES	AIR IN 5 SACHIN YADAV TEST SERIES	AIR EC 5 M. M. NAFEEZ TEST SERIES	AIR EC 6 PENTELA BHAVANI TEST SERIES	AIR IN 6 UTKARSH PATIL CLASSROOM COURSE	AIR IN 7 DEV J. PATEL TEST SERIES	AIR EC 9 CHILUKURI S. CHARAN TEST SERIES
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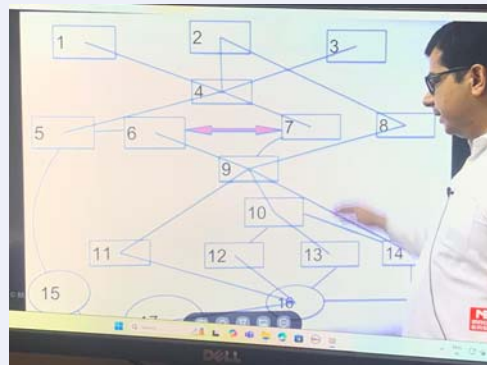
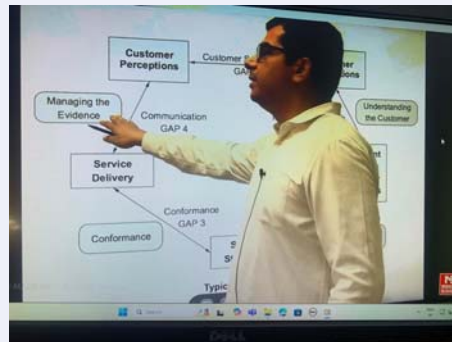
ES+XE
7ⁱⁿ
Top 10

AIR ES 1 YASH JAIN CLASSROOM COURSE	AIR ES 2 JITESH CHOUDHARY CLASSROOM COURSE	AIR ES 2 TARUN YADAV CLASSROOM COURSE	AIR XE 3 ROHAN KUMAR BISWAL TEST SERIES	AIR ES 5 SACHIN KUMAR CLASSROOM COURSE	AIR ES 7 ANKIT KUMAR CLASSROOM COURSE	AIR XE 9 APAR HARSH CHANDRA CLASSROOM COURSE
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For complete results of ESE & GATE, visit : www.madeeasy.in

85. Which of the following are the internal factors that influence customer perception of service quality?
1. Knowledge explosion
 2. Annual and quarterly reports
 3. Social values and changes in lifestyle
 4. Increase consumer participation in service delivery through motivated employees
- (a) 1 and 3 only (b) 1 and 4 only
(c) 2 and 4 only (d) 2 and 3 only

Ans. (c)



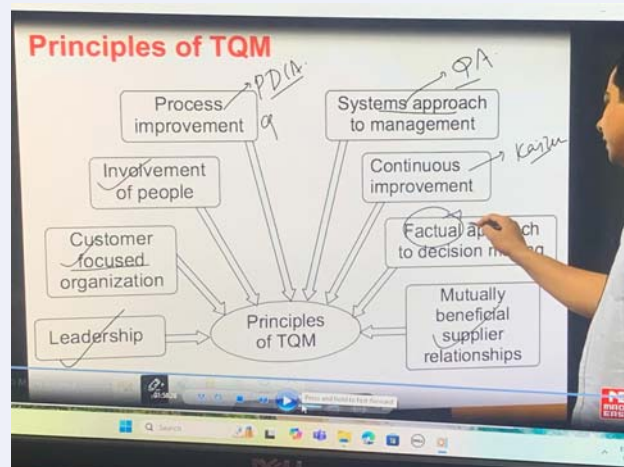
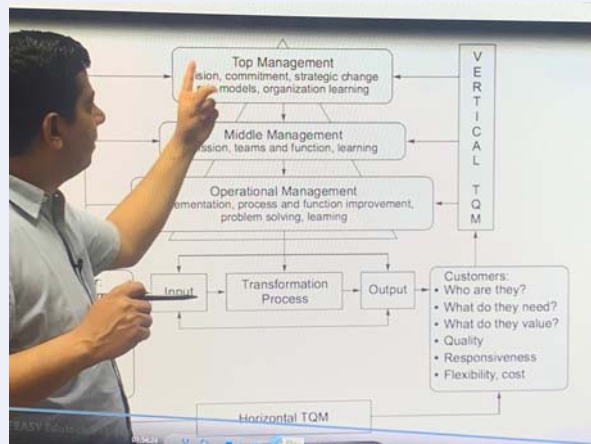
1. Company culture
2. Products and services delivered
3. Market segment
4. Image management
5. Customer perception
6. Customer participation
7. Company personnel motivation
8. Physical support and technology

MADE EASY Class Lecture

End of Solution

86. Which one of the following statements is correct regarding TQM?
- It proposes hierarchical organization structure
 - It has a result oriented approach
 - Its technical efficiency and cost cutting approaches are dominant
 - It advocates a flatter organization structure with large span of control where authority is pushed as far down as possible

Ans. (d)



MADE EASY Class Lecture

End of Solution

87. Which of the following are the core steps of 'Six Sigma' methodology?

- (a) Improve, control and measure
- (b) Define, measure and analyze
- (c) Design, verify and control
- (d) Measure, analyze and define

Ans. (b)

Applications of the seven quality control tools in Six Sigma:

seven quality control tools are among the many tools that comprise the Six Sigma tool box. Table shows the application of seven quality control tools in Six Sigma.

Tool	DMAIC application
Pareto chart	Analyse
Scatter diagram	Analyse, Improve
Control chart	Control
Cause and effect diagram	Analyse
Flow chart	Define
Check sheet	Measure, Analyse
Histogram	Measure, Analyse

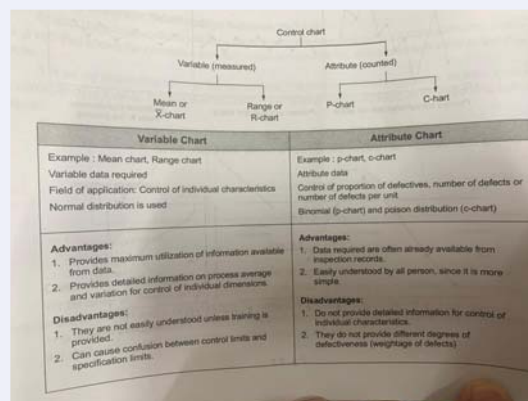
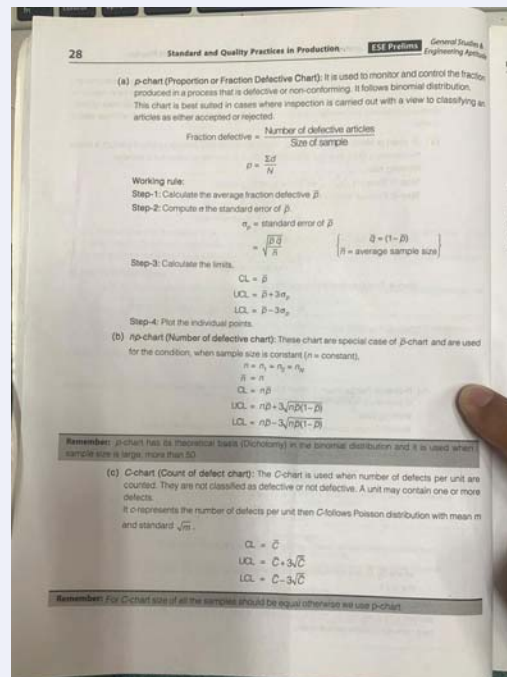
MADE EASY Class Lecture

End of Solution

88. Which one of the following is the correct UCL for central limits of non-confirming units with constant or variable sample size in control charts for attributes?

- (a) $\bar{P} + \sqrt{3 \frac{\bar{P}(1-\bar{P})}{n}}$ (b) $\bar{np} + 3\sqrt{np(1-\bar{p})}$
- (c) $\bar{c} + 3\sqrt{\bar{c}}$ (d) $\bar{u} + 3\sqrt{\frac{\bar{u}}{n}}$

Ans. (a)



MADE EASY Study Material

End of Solution

89. Which one of the following relation is correct for np regarding quality control?

- (a) $\frac{\text{Total number rejected/defective}}{\text{Number of sample}}$ (b) $\frac{\text{Total number rejected/defective}}{\text{Total number inspected}}$
- (c) $\frac{\text{Total number defects in all units}}{\text{Total number of units}}$ (d) $\frac{\text{Total number defects in all units}}{\text{Number of sample}}$

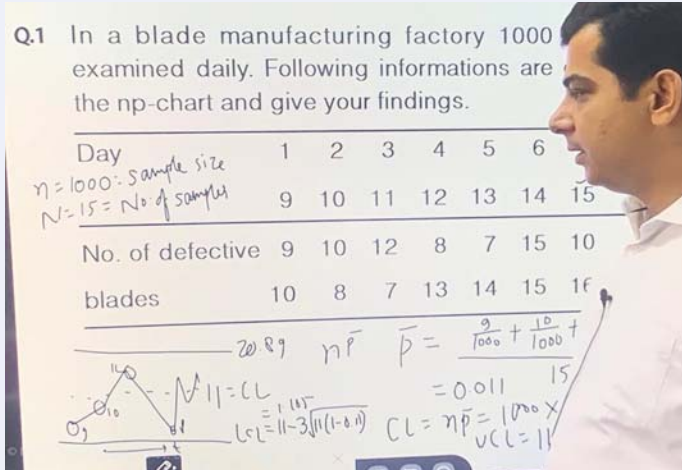
Ans. (a)

Q.1 In a blade manufacturing factory 1000 examined daily. Following informations are the np-chart and give your findings.

Day	1	2	3	4	5	6
No. of defective blades	9	10	11	12	13	14

Handwritten notes on the chart:

- $n = 1000$ - Sample size
- $N = 15$ - No. of samples
- Center line $\bar{p} = \frac{9}{1000} + \frac{10}{1000} + \frac{11}{1000} + \frac{12}{1000} + \frac{13}{1000} + \frac{14}{1000} = 0.011$
- Upper Control Limit $UCL = \bar{p} + 3\sqrt{\bar{p}(1-\bar{p})} = 0.011 + 3\sqrt{0.011(1-0.011)} = 0.034$
- Lower Control Limit $LCL = \bar{p} - 3\sqrt{\bar{p}(1-\bar{p})} = 0.011 - 3\sqrt{0.011(1-0.011)} = -0.012$



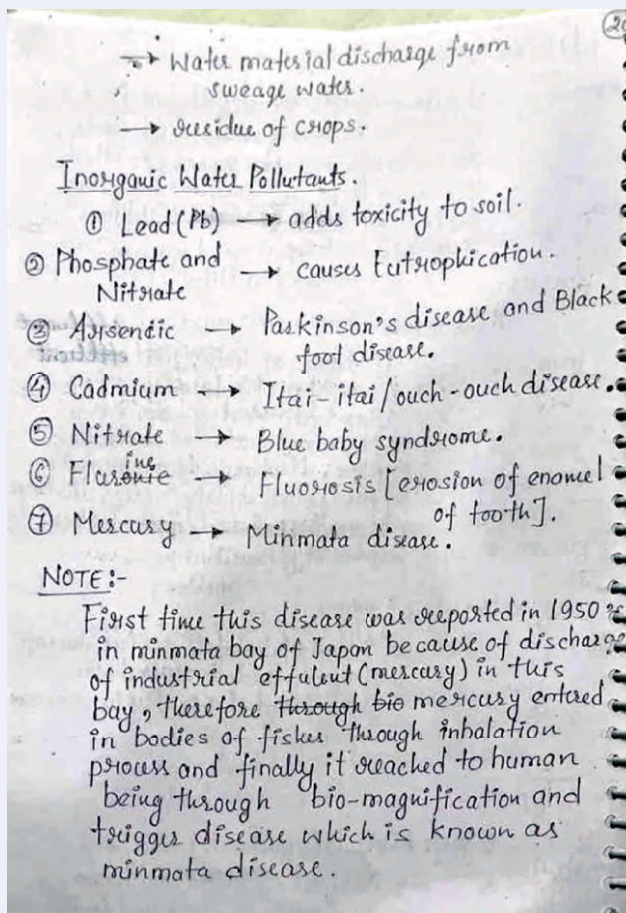
MADE EASY Class Lecture

End of Solution

90. Nitrate when present in excess in drinking water causes

- (a) Fluorosis (b) Minamata
(c) Blue baby syndrome (d) Itai-itai

Ans. (c)



MADE EASY Class Notes

End of Solution

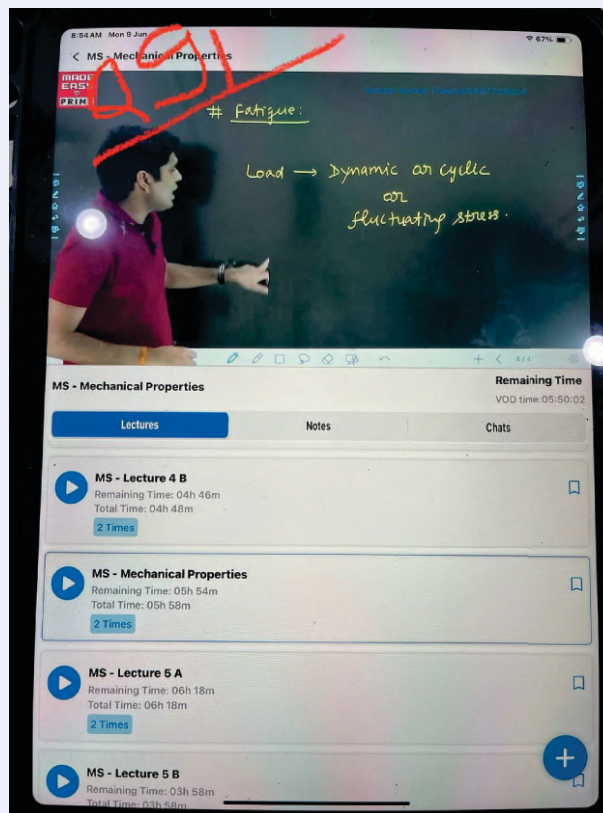
91. About 80% of the failures of mechanical components are due to which one of the following failure resulting from the fluctuating stresses?

- (a) Shear failure
- (b) Fatigue failure
- (c) Dynamic load failure
- (d) Normal shear failure

Ans. (b)

Fatigue is a form of failure that occurs in structures subjected to dynamic and **fluctuating** stresses.

Fatigue is important in as much as it is the single largest cause of failure in metals, estimated to comprise approximately 90% of all metallic failures, polymers and ceramics (except for glasses) are also susceptible to this type of failure.



MADE EASY Class Lecture

End of Solution

- 92.** Consider the following steps regarding basic procedure of design of machine element:
1. Select suitable material for element
 2. Specify functions of elements
 3. Determine failure mode of element
 4. Determine forces acting on element
- What is the correct sequence of these steps?
- | | |
|-------------------|-------------------|
| (a) 2, 4, 1 and 3 | (b) 1, 2, 3 and 4 |
| (c) 2, 1, 4 and 3 | (d) 4, 2, 3 and 1 |

Ans. (a)

End of Solution

- 93.** A plane oblique to axis and making same angle with axis as elements do is called
- (a) Circle (b) Ellipse
(c) Parabola (d) Hyperbola

Ans. (c)

Here one needs to guess what paper setter wants to mean by the term '**Element**'.

Answer options help you to guess meaning of the word '**element**' from paper setter angle. Since all answer options are the name of conic sections, you easily guess that the word element is indicating some term related with a right cone.

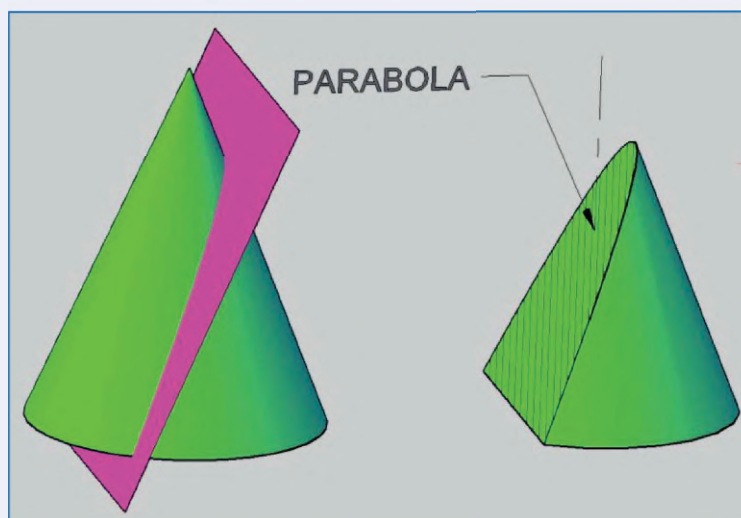
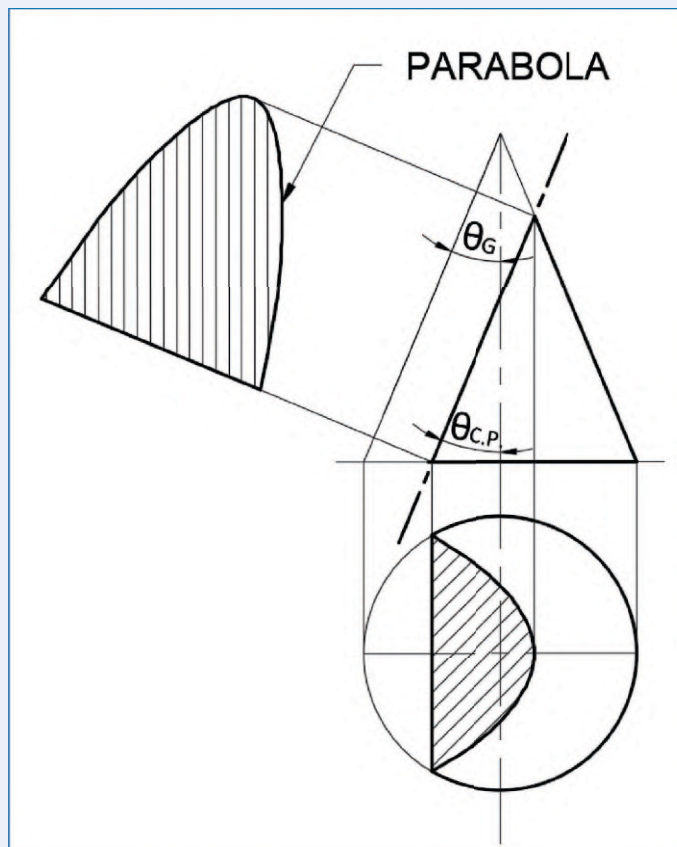
A little thinking will help you to understand that the paper setter is using the word element for generator of a right cone.

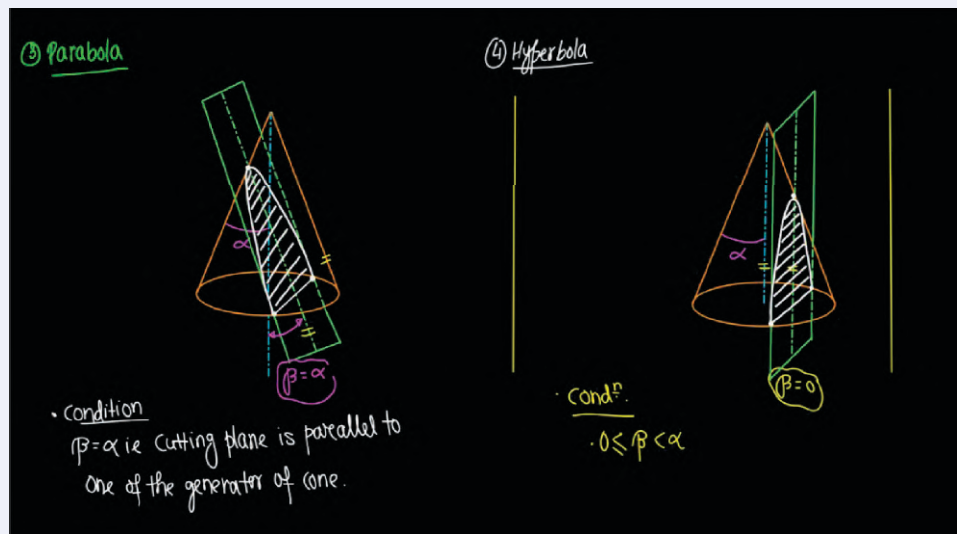
Now the simplified statement of the question is 'A section produced oblique to axis of right cone and making same angle with the axis as the angle that the generator of right cone is making with axis is called'

And all of you know that, when inclination of cutting plane with axis of right cone is equal to inclination of generator with axis of right cone then section produced is a Parabola.

Hence the correct answer is (c) Parabola

Diagram below illustrates the concept of parabola in 2D as well as 3D





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End of Solution

94. Which of the following projections is not a type of parallel projection?
- | | |
|---------------------------|----------------------------|
| (a) Conic projection | (b) Oblique projection |
| (c) Orthogonal projection | (d) Curvilinear projection |

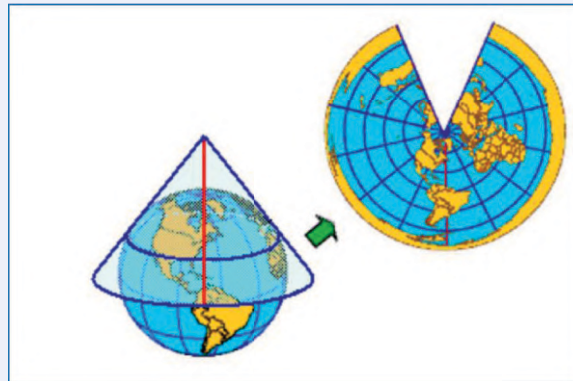
Ans. (*)

This question has two correct answers (a) Conic projection and (d) Curvilinear projection. In question, you need to find out the projection method which does not lie under the category of parallel projection.

In Oblique projection the projectors are parallel to each other and oblique to plane of projection. Since in oblique projection projectors are parallel to each other, it lies under the category of parallel projection.

In Orthogonal projection the projectors are parallel to each other and perpendicular to plane of projection. Since in orthogonal projection projectors are parallel to each other, it also lies under the category of parallel projection.

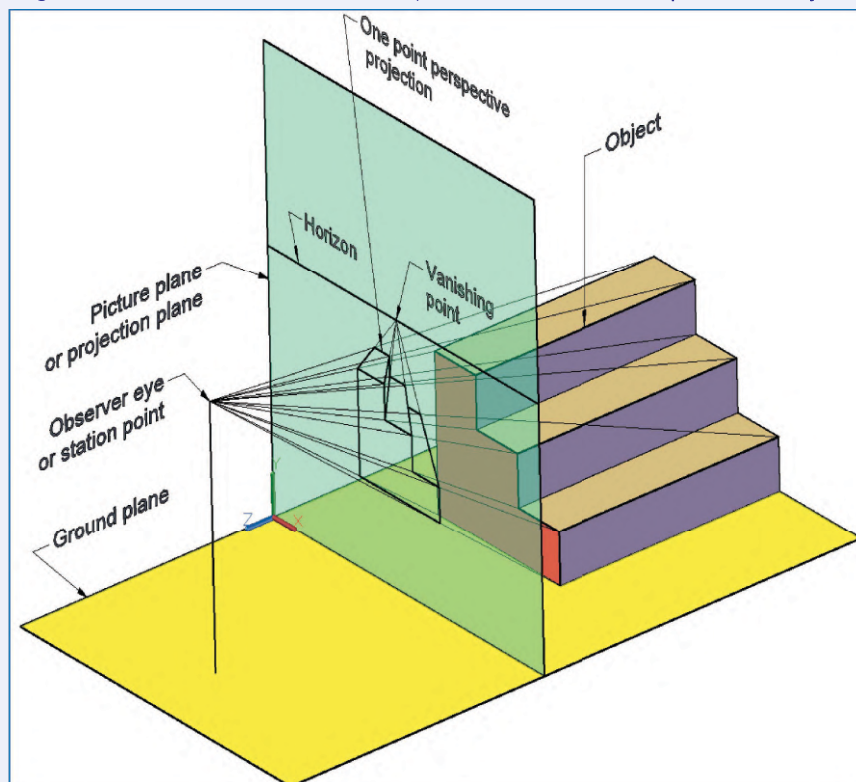
Conic projection is used to project the surface of globe on a cone over it as shown in figure. Surface of cone when developed gives you the map on plane paper sheet. In 3D The projecting light that is projectors are emanating from the center of globe radially outwards. Since projectors converge at center of sphere, Conic projection does not lie under the category of parallel projection.

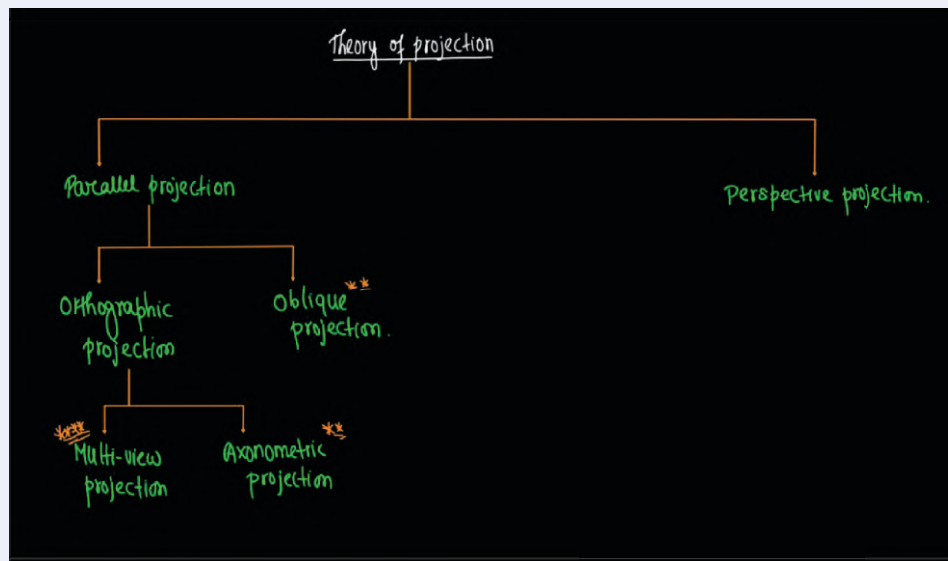


Curvilinear perspective projection is a special type of perspective projection in which spherical shape of retina in human eye is also considered (detailed discussion out of scope of this explanation).

And you know that, in perspective projection, rays of light from different points of the object converge at the observer's eye which is at finite distance from object. Since lines of sight are not parallel to each other in perspective projection, you conclude that perspective projection does not lie under the category of parallel projection. Hence curvilinear perspective projection also does not lie under the category of parallel projection.

Diagram below illustrates the concept of 'One Point Perspective Projection'





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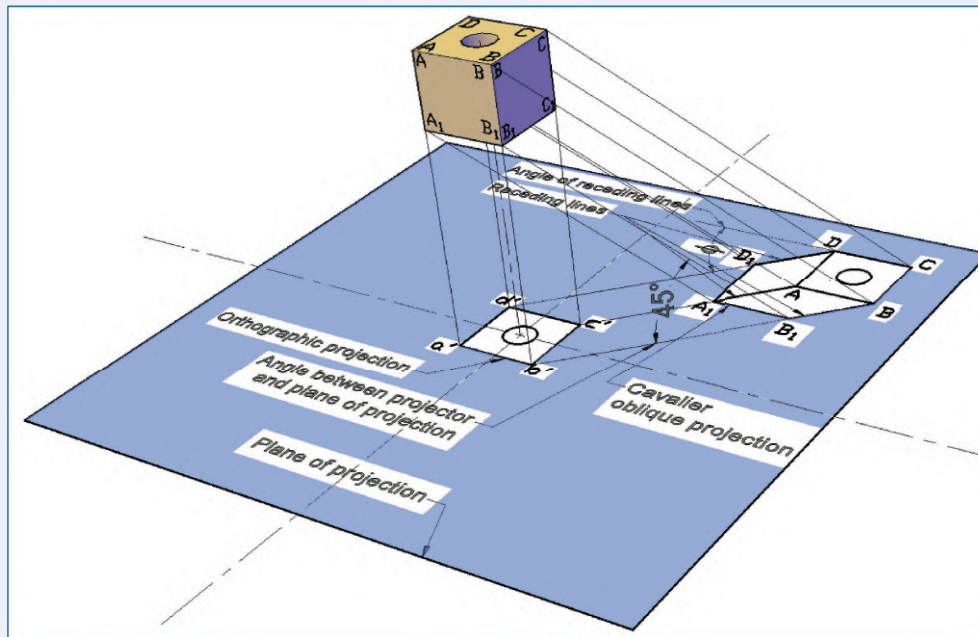
End of Solution

95. When the receding lines are drawn to full size scale and the projectors inclined at an angle of 30° or 45° or 60° to the plane of projection, such oblique projection is known as
- | | |
|-------------------------|--------------------------|
| (a) Cavalier projection | (b) Cabinet projection |
| (c) Parallel projection | (d) Isometric projection |

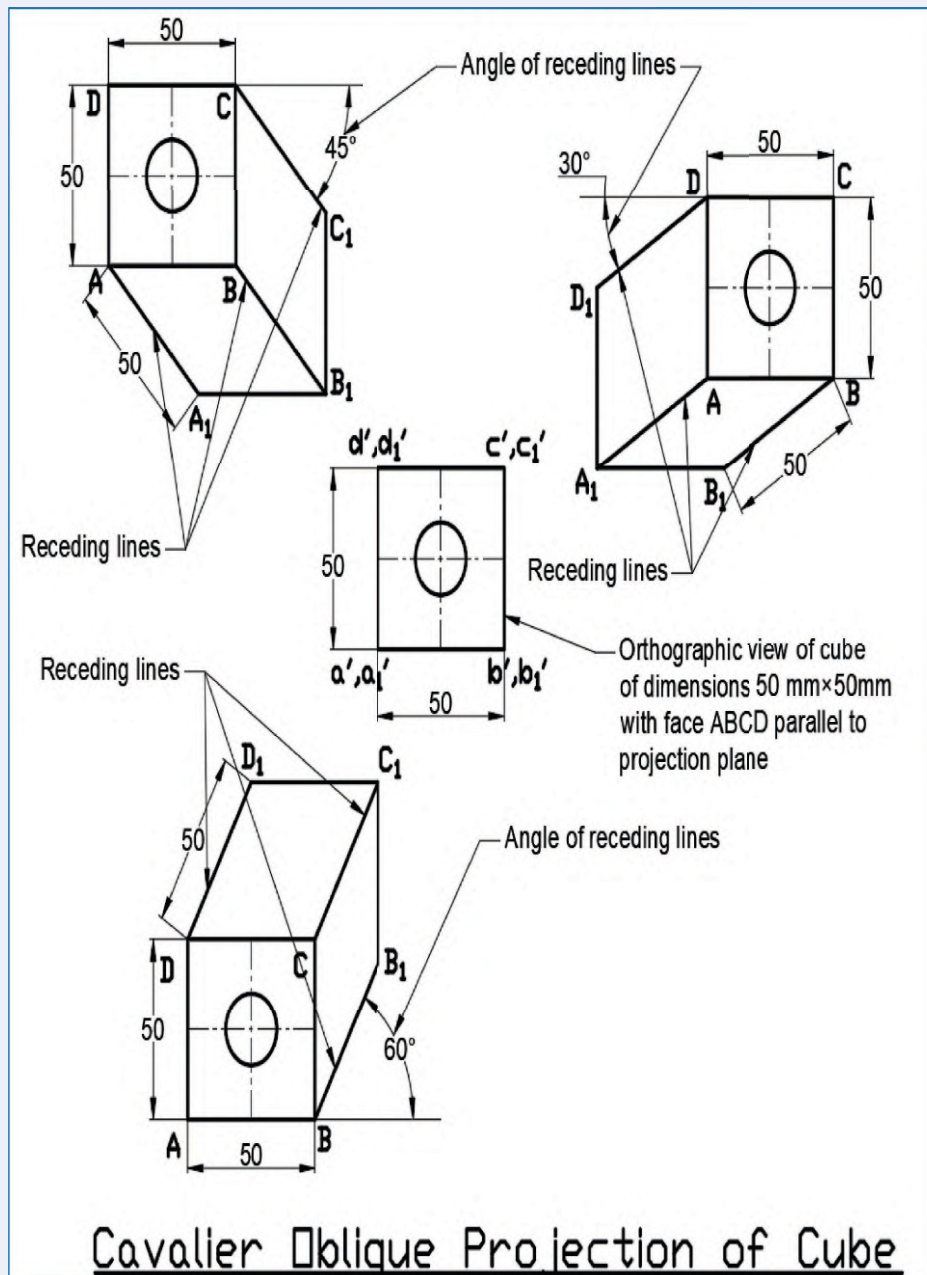
Ans. (a)

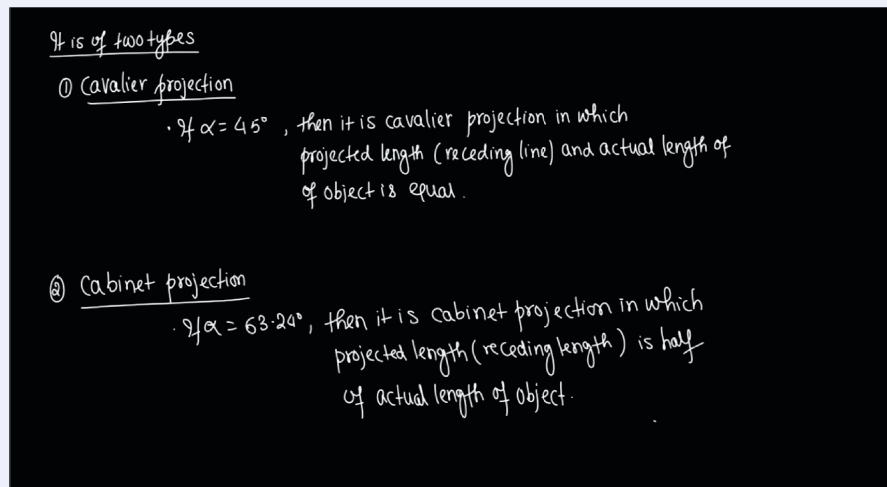
Figure below gives the 3-Dimensional concept of cavalier oblique projection. In 3-dimensions, when obtaining cavalier oblique projection, most important face of solid is kept parallel to projection plane and parallel projectors dropped from corner point of solid make 45° angle with plane of projection. In 3-dimensions, lines AA₁, BB₁, CC₁ & DD₁ of cube are perpendicular to projection plane and their projection in oblique projection, is called receding lines.

In Cavalier oblique projection, as angle between projectors in 3D space and plane of projection is 45° , analysing geometry & applying little trigonometry you reach the conclusion that receding lines will be of true length.



As shown in figure below, in Cavalier oblique projection, receding lines are drawn to full size scale.





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End of Solution

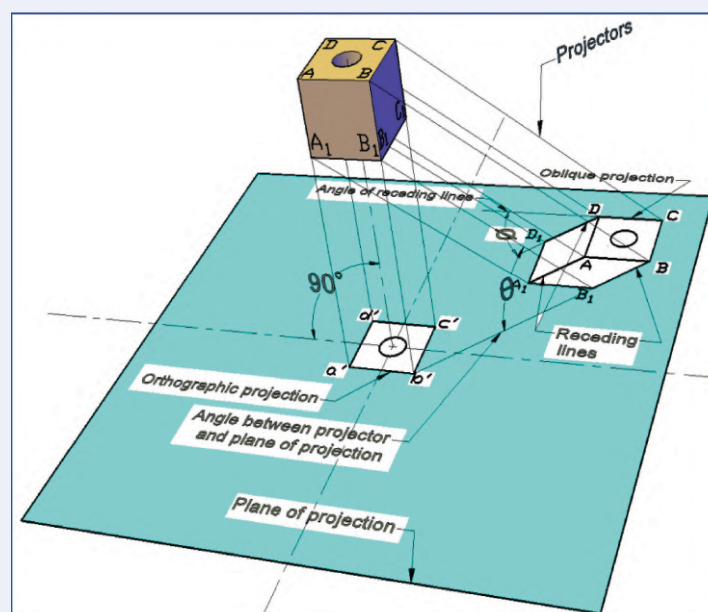
96. When an observer looks towards an object from infinity, the lines of sights (projectors) will be parallel to each other and inclined to the plane of projection. The resulting projection is known as

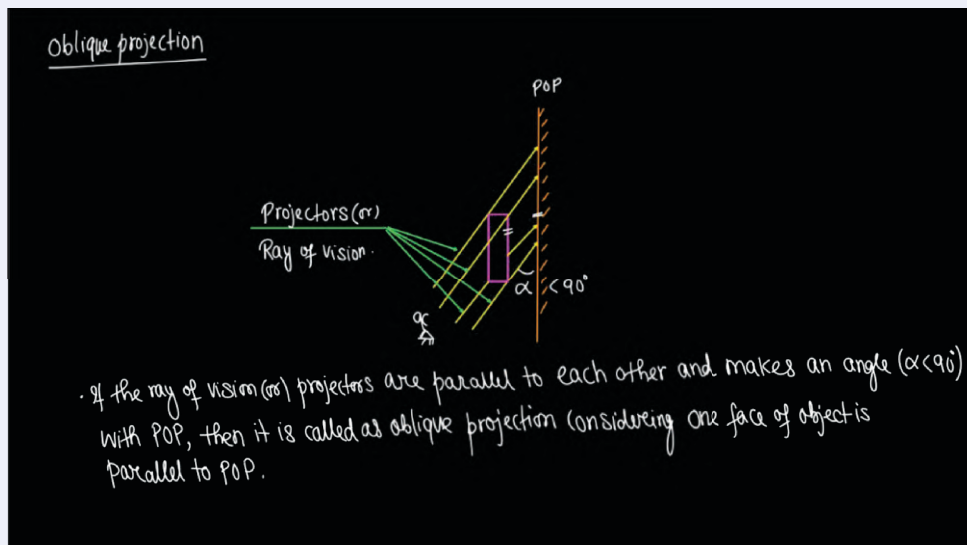
- (a) Isometric projection
- (b) Orthographic projection
- (c) Oblique projection
- (d) Axonometric projection

Ans. (c)

In oblique projection, projectors are parallel to each other & oblique to projection plane at any arbitrary angle θ .

Diagram below illustrates the concept of oblique projection.





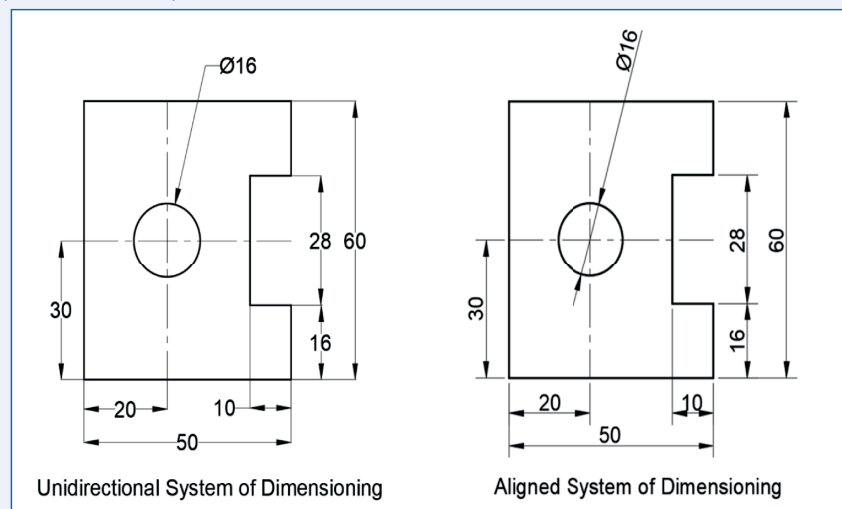
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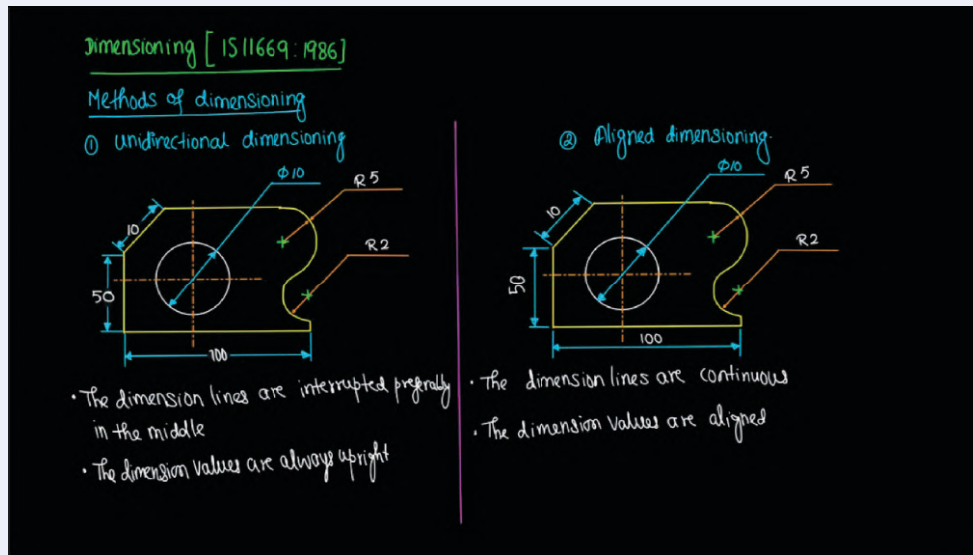
97. Which one of the following systems is recommended in general rules for dimensioning?
- | | |
|-----------------------------|---------------------------|
| (a) Aligned system | (b) Bidirectional system |
| (c) Multidirectional system | (d) Unidirectional system |

Ans. (d)

Figure below shows a drawing dimensioned in aligned system as well as unidirectional system so that you can understand the difference.



Both Aligned system and Unidirectional system are used in practice. But when it comes to reading a drawing printed on big size drawing sheet (A0 Size) it is easier to read if all dimensions can be read from bottom & hence, the correct option is (d) unidirectional system.



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End of Solution

98. Any safety programme will be ineffective if any attempt is made to control accidents without first creating
1. Proper safety philosophy
 2. Teaching safety principles
 3. Eliminating mis-conceptions about the causes of accidents
- (a) 1 and 2 only (b) 1 and 3 only
(c) 2 and 3 only (d) 1, 2 and 3

Ans. (d)

End of Solution

99. The Mechanical Engineering designer's problem is to attempt to minimize the factors that affect the fatigue life; these are
1. Electrolyte concentration
 2. Temperature
 3. Fluid flow rate around specimen
- (a) 1, 2 and 3 (b) 1 and 2 only
(c) 1 and 3 only (d) 2 and 3 only

Ans. (a)

End of Solution

