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# THEORY OF MACHINES

## MECHANICAL ENGINEERING

Date of Test : 13/09/2024

### ANSWER KEY >

- |        |         |         |         |         |
|--------|---------|---------|---------|---------|
| 1. (a) | 7. (d)  | 13. (c) | 19. (d) | 25. (a) |
| 2. (d) | 8. (a)  | 14. (b) | 20. (d) | 26. (c) |
| 3. (b) | 9. (a)  | 15. (a) | 21. (c) | 27. (b) |
| 4. (d) | 10. (d) | 16. (d) | 22. (a) | 28. (c) |
| 5. (c) | 11. (b) | 17. (a) | 23. (d) | 29. (b) |
| 6. (c) | 12. (b) | 18. (b) | 24. (c) | 30. (a) |

## DETAILED EXPLANATIONS

1. (a)

$$f = \frac{1}{2\pi} \sqrt{\frac{k}{m}}$$

$$12 = \frac{1}{2\pi} \sqrt{\frac{k}{m}} \quad \dots(i)$$

$$6 = \frac{1}{2\pi} \sqrt{\frac{k-800}{m}} \quad \dots(ii)$$

Divide equation (i) by equation (ii),

$$2 = \sqrt{\frac{k}{k-800}}$$

$$\frac{k}{k-800} = 4$$

$$\Rightarrow 3k = 3200, k = \frac{3200}{3} \text{ N/m}$$

3. (b)

$$\text{Arc of contact} = \frac{\text{path of contact}}{\cos \phi}$$

$$\cos \phi = \frac{25.4}{27} = 0.94074$$

$$\phi = \cos^{-1}(0.94074)$$

$$\phi = 19.8^\circ$$

4. (d)

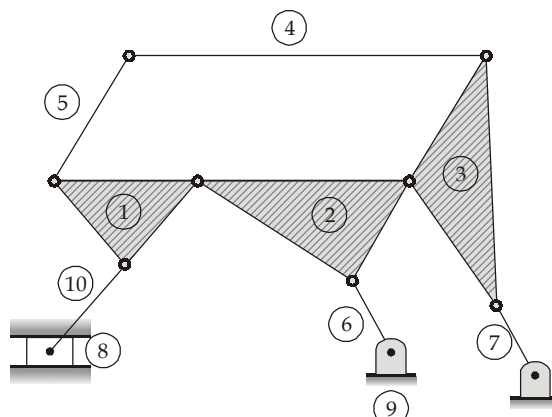
$$\text{Damping coefficient, } c = \frac{F}{v} = \frac{0.05}{0.04} = 1.25 \text{ N/m/s}$$

Critical damping coefficient,

$$c_c = 2\sqrt{mK} = 1.897 \text{ N/m/s}$$

$$\text{Damping ratio, } \xi = \frac{c}{c_c} = \frac{1.25}{1.897} = 0.658 \simeq 0.66$$

5. (c)



$$l = 10, \quad h = 0$$

$$j = 12$$

By Grubler's criterion

$$F = 3(l - 1) - 2j - h$$

$$= 3(10 - 1) - 2 \times 12 - 0 = 27 - 24$$

$$F = 3$$

6. (c)

$$\frac{2h\omega}{\frac{\Psi}{\pi h\omega}} = \frac{4}{\pi}$$

7. (d)

Given,

$$\Delta E = 18 \text{ kJ}$$

$$N_1 = 100 \text{ rpm}$$

$$N_2 = 98 \text{ rpm}$$

We know that,

$$\Delta E = \frac{1}{2}(I\omega_1^2) - \frac{1}{2}(I\omega_2^2) = \frac{1}{2}I(\omega_1^2 - \omega_2^2)$$

$$18 \times 10^3 = \frac{I}{2} \times \left[ \left( \frac{2\pi \times 100}{60} \right)^2 - \left( \frac{2\pi \times 98}{60} \right)^2 \right]$$

$$I = \frac{36 \times 10^3 \times 60^2}{4\pi^2 (100^2 - 98^2)}$$

$$I = 8289.915 \text{ kgm}^2$$

Kinetic energy at 140 rpm,  $E = \frac{1}{2}I\omega^2 = \frac{1}{2} \times 8289.915 \times \left( \frac{2\pi \times 140}{60} \right)^2 = 890909.088 \text{ J}$

Kinetic energy at 140 rpm,  $E = 890.91 \text{ kJ}$

8. (a)

$$\text{Angular speed, } \omega = \frac{2\pi N}{60} = \frac{2\pi \times 200}{60} = 20.944 \text{ rad/s}$$

$$\text{Crank radius, } r = \frac{300}{2} = 150 \text{ mm}$$

Mass to be balanced at the crank pin =  $(c \times m_{\text{reci}}) + (m_{\text{rev.}}) = (0.6 \times 50) + 60 = 90 \text{ kg}$

Now,

$$m_c \times r_c = mr$$

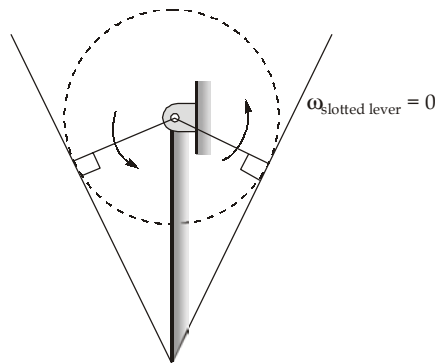
$$90 \times 0.15 = m \times 0.25$$

$$m = 54 \text{ kg}$$

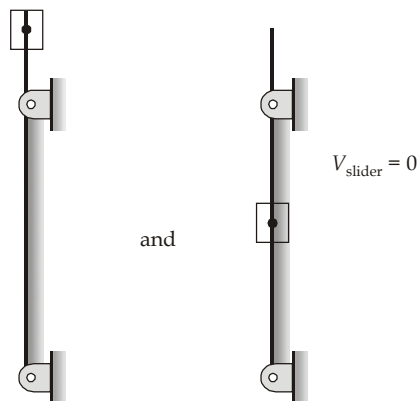
10. (d)

Coriolis component of acceleration will only be zero if either angular velocity of slotted lever is zero or the velocity of slider is zero. The possible 4 conditions are

- Two at the extremes of slotted lever.



- Two when the driving crank and slotted lever are vertical because at that position, velocity of slider will be zero.



11. (b)

Given:

$$d = 10 \times 16 = 160 \text{ mm}$$

$$D = 10 \times 50 = 500 \text{ mm}$$

$$\phi = 20^\circ$$

$$r_A = \frac{d}{2} + \text{addendum} = 80 + 12 = 92 \text{ mm}$$

$$R_A = \frac{D}{2} + \text{addendum} = 250 + 8 = 258 \text{ mm}$$

$$\text{Path of approach} = \sqrt{R_A^2 - (R \cos \phi)^2} - R \sin \phi$$

$$\text{Path of approach} = \sqrt{258^2 - (250 \cos 20^\circ)^2} - (250 \sin 20^\circ) = 21.15 \text{ mm}$$

$$\begin{aligned} \text{Path of recess} &= \sqrt{r_A^2 - (r \cos \phi)^2} - r \sin \phi \\ &= \sqrt{92^2 - (80 \cos 20^\circ)^2} - (80 \sin 20^\circ) = 25.67 \text{ mm} \end{aligned}$$

$$\omega_{\text{gear}} = \frac{2\pi \times 800}{60} = 83.77 \text{ rad/s}$$

$$\omega_{\text{pinion}} = \frac{T_G}{t_p} \times \omega_{\text{gear}} = \frac{50}{16} \times 83.77 = 261.799 \text{ rad/s}$$

$$\text{Maximum sliding velocity} = (\omega_p + \omega_g) \times 25.67$$

$$\text{Maximum velocity of sliding} = (83.77 + 261.799) \times 25.67 = 8870.756 \text{ mm/s} = 8.87 \text{ m/s}$$

12. (b)

$$\begin{aligned} T_A &= 72 \\ T_B &= 32 \\ N_{\text{arm}} &= 18 \text{ rpm} \\ r_A &= r_C + 2r_B \\ T_A &= T_C + 2T_B \\ 72 &= 32 + 2T_B \\ T_B &= \frac{40}{2} = 20 \end{aligned}$$

Condition	arm	Gear C (32)	Gear B (20)	Gear A (72)
Arm fixed	0	+1	$-\frac{32}{20}$	$-\frac{32}{20} \times \frac{20}{72}$
Gear C rotates by $x$ revolutions	0	$x$	$-\frac{32}{20}x$	$-\frac{32}{72}x$
add $+y$ revolutions to all	$y$	$x + y$	$y - \frac{32}{20}x$	$y - \frac{32}{72}x$

$$y = 18 \text{ rpm}$$

$$\text{Gear A is fixed, } y - \frac{32}{72}x = 0$$

$$\Rightarrow y = \frac{32}{72}x$$

$$\Rightarrow x = \frac{72xy}{32}$$

$$\frac{18 \times 72}{32} = x$$

$$x = 40.5$$

$$\begin{aligned} \text{Speed of 'B' } N_B &= y - \frac{32}{20}x \\ &= 18 - \frac{32}{20} \times 40.5 \\ N_B &= -46.8 \text{ rpm} \end{aligned}$$

13. (c)

Given,  $m = 1 \text{ tonne} = 1000 \text{ kg}$

Logarithmic decrement of  $n$  cycles is given by

$$\delta = \frac{1}{n} \log_e \frac{x_0}{x_n}$$

$$n = 4$$

$$\delta = \frac{1}{4} \log_e \frac{5}{0.128} = 0.916$$

$$\delta = \frac{2\pi\xi}{\sqrt{1-\xi^2}} \quad \text{or} \quad 0.916 = \frac{2\pi\xi}{\sqrt{1-\xi^2}}$$

$$\xi = 0.144$$

Given,

$$T_d = 0.64 \text{ seconds}$$

$$\omega_d = \frac{2\pi}{T_d} = \frac{2\pi}{0.64} = 9.817 \text{ rad/s}$$

$$\omega_d = \sqrt{1-\xi^2} \omega_n$$

$$\omega_n = \frac{9.817}{\sqrt{1-0.144^2}} = 9.92 \text{ rad/s}$$

$$\sqrt{\frac{k}{m}} = 9.92$$

$$k = 9.92^2 \times 1000 = 98406.4 \text{ N/m} = 98.406 \text{ N/mm}$$

14. (b)

$$\begin{aligned} F &= pA - F_1 + mg \\ &= 200 \times 10^3 \times \frac{\pi}{4} (0.8)^2 - 250 \times 0.3 \times \left( \frac{2 \times \pi \times 300}{60} \right)^2 \left( \cos 40^\circ + \frac{\cos 80^\circ}{4} \right) + 250 \times 9.81 \\ &= 100531 - 59917.6 + 250 \times 9.81 \\ &= 43065.5 \text{ N} \end{aligned}$$

$$F_t = F_c \sin(\theta + \beta) = \frac{F}{\cos \beta} \sin(\theta + \beta)$$

$$\beta = \sin^{-1} \left( \frac{\sin \theta}{n} \right) = \sin^{-1} \left( \frac{\sin 40^\circ}{4} \right) = 9.247^\circ$$

$$= \frac{43065.5}{\cos 9.247^\circ} \times \sin(40^\circ + 9.247^\circ) = 33053 \text{ N}$$

$$\begin{aligned} T &= F_t \times r = 33053 \times 0.3 \\ &= 9916 \text{ N-m} = 9.916 \text{ kN-m} \end{aligned}$$

15. (a)

$$\begin{aligned}
 m &= 120 \text{ kg}, & E &= 200 \times 10^9 \text{ N/m}^2 \\
 l &= 0.7 \text{ m}, & d &= 0.04 \text{ m} \\
 a &= 0.25 \text{ m}, & b &= 0.7 - 0.25 = 0.45 \text{ m}
 \end{aligned}$$

$$\begin{aligned}
 I &= \frac{\pi}{64} \times d^4 = \frac{\pi}{64} \times (0.04)^4 \\
 &= 0.1256 \times 10^{-6} \text{ m}^4
 \end{aligned}$$

$$\begin{aligned}
 \Delta &= \frac{mga^3b^3}{3EI^3} = \frac{120 \times 9.81 \times (0.25)^3 \times (0.45)^3}{3 \times 200 \times 10^9 \times 0.1256 \times 10^{-6} \times (0.7)^3} \\
 &= 6.48 \times 10^{-5} \text{ m}
 \end{aligned}$$

$$f = \frac{1}{2\pi} \sqrt{\frac{g}{\Delta}} = \frac{1}{2\pi} \sqrt{\frac{9.81}{6.48 \times 10^{-5}}} = 61.90 \text{ Hz}$$

16. (d)

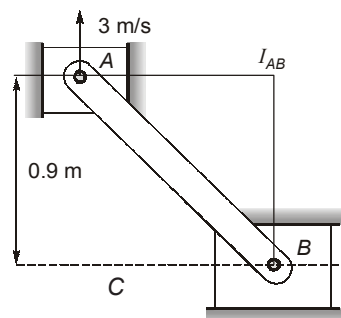
$$\omega = \frac{2\pi \times 240}{60} = 25.13 \text{ rad/s}$$

$$\begin{aligned}
 a_{\text{uniform (during ascent)}} &= \frac{4h\omega^2}{\Psi_a^2} = \frac{4 \times 30 \times (25.13)^2}{\left(70 \times \frac{\pi}{180}\right)^2} \\
 &= 50,771 \text{ mm/s}^2 = 50.77 \text{ m/s}^2
 \end{aligned}$$

$$\begin{aligned}
 a_{\text{uniform (during decent)}} &= \frac{4h\omega^2}{\Psi_d^2} = \frac{4 \times 30 \times (25.13)^2}{\left(80 \times \frac{\pi}{180}\right)^2} \\
 &= 38,871.5 \text{ mm/s}^2 = 38.871 \text{ m/s}^2
 \end{aligned}$$

$$\begin{aligned}
 \therefore \text{Difference} &= 50.77 - 38.871 \\
 &= 11.89 \approx 11.9 \text{ m/s}^2
 \end{aligned}$$

17. (a)



$$\begin{aligned}
 I_{AB} \cdot B &= 0.9 \text{ m} \\
 AB &= 1.5 \text{ m}
 \end{aligned}$$

$$I_{AB} \cdot A = \sqrt{(AB)^2 - (I_{AB} B)^2} = \sqrt{(1.5)^2 - (0.9)^2} = \sqrt{2.25 - 0.81} = 1.2 \text{ m}$$

$$\therefore \frac{V_B}{V_A} = \frac{I_{AB} \cdot B}{I_{AB} \cdot A} = \frac{0.9}{1.2}$$

$$V_B = V_A \times \frac{0.9}{1.2} = 3 \times \frac{9}{12} = 2.25 \text{ m/s}$$

18. (b)

$$\begin{aligned} E_a &= E \\ E_b &= E + 280 \\ E_L &= E + 280 - 600 = E - 320 \\ E_d &= E + 280 - 600 + 100 = E - 220 \\ E_e &= E + 280 - 600 + 100 - 400 = E - 620 \\ E_f &= E + 280 - 600 + 100 - 400 + 890 = E + 270 \\ E_g &= E + 280 - 600 + 100 - 400 + 890 - 270 = E \end{aligned}$$

$$\begin{aligned} \therefore \Delta E &= (E + 280) - (E - 620) = 900 \times 750 \times \frac{5\pi}{180} \\ &= 58904 \text{ N-m} \\ \Delta E &= I\omega^2 C_s \end{aligned}$$

$$58904.8 = 60 \times 2.4^2 \times \left( \frac{2 \times \pi \times 1500}{60} \right)^2 \times C_s$$

$$\Rightarrow C_s = 0.60 \times 10^{-3} \text{ or } 0.69\%$$

19. (d)

20. (d)

$$\begin{aligned} \omega_{\max} &= \frac{\omega_1}{\cos \alpha} \\ \omega_{\min} &= \omega_1 \cos \alpha \end{aligned}$$

$$\text{Variation of speed, } \omega_{\max} - \omega_{\min} = \omega_1 \left[ \frac{1}{\cos \alpha} - \cos \alpha \right]$$

Permissible variation of speed =  $\pm 4\%$  of mean speed

$$\text{or, } \omega_1 \left[ \frac{1}{\cos \alpha} - \cos \alpha \right] = 0.08 \omega_1$$

$$\text{or, } \cos^2 \alpha + 0.08 \cos \alpha - 1 = 0$$

$$\cos \alpha = 0.96$$

$$\Rightarrow \alpha = 16.1^\circ$$

21. (c)

$$h = GO = GH + HO = AE \cos \theta + EH \cot \theta$$

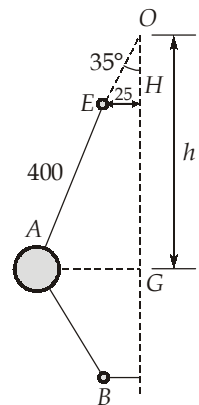
$$h = 400 \cos 35^\circ + 25 \cot 35^\circ = 363.4 \text{ mm}$$

$$h' = 400 \cos 30^\circ + 25 \cot 30^\circ = 389.7 \text{ mm}$$

$$\text{Now, } h = \frac{g}{\omega^2} \text{ and } h' = \frac{g}{\omega'^2}$$

$$\frac{\omega'}{\omega} = \sqrt{\frac{h}{h'}} = \sqrt{\frac{363.4}{389.7}} = 0.966$$

$$\text{Percentage Decrease in speed} = (1 - 0.966) \times 100 = 3.44\%$$





22. (a)

As per given data,  $I = 1.5 \text{ kg-m}^2$ 

The angular velocity of spin of the disc,

$$\omega = \frac{2\pi \times 500}{60} = \frac{100\pi}{6} \text{ rad/s}$$

The angular velocity of precession ,

$$\omega_p = \frac{2\pi}{5} \text{ rad/s}$$

Gyroscopic couple,  $T = I\omega\omega_p$ 

$$= 1.5 \times \frac{100\pi}{6} \times \frac{2\pi}{5} = 10\pi^2 = \frac{20\pi^2}{2} \text{ kg-m}^2/\text{s}^2$$

23. (d)

24. (c)

Disturbing force,  $F = (1 - c) m r \omega^2 \cos \theta$ 

$$= (1 - 0.4) \times 6 \times 0.10 \times 15^2 \times \cos 60 = 40.5 \text{ N}$$

25. (a)

$$l = 200 \text{ mm} = 0.2 \text{ m}$$

Crank length

$$r = \frac{l}{2} = \frac{200}{2} = 100 \text{ mm} = 0.1 \text{ m}$$

$$N = 600 \text{ rpm}, L = 500 \text{ mm} = 0.5 \text{ m}$$

$$m_R = 150 \text{ kg}$$

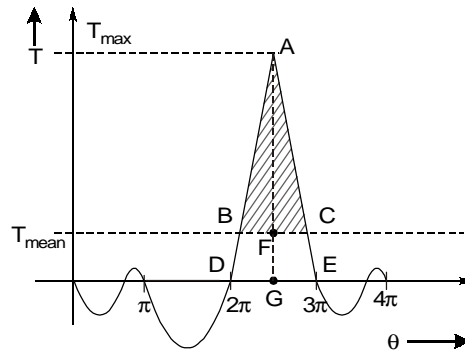
$$\omega = \frac{2\pi N}{60} = \frac{2\pi \times 600}{60} = 20\pi = 62.832 \text{ rad/s}$$

$$n = \frac{L}{r} = \frac{0.5}{0.1} = 5$$

Inertia force,

$$\begin{aligned} F_I &= m_R \omega^2 r \left( \cos \theta + \frac{\cos 2\theta}{n} \right) \\ &= 150 \times (62.832)^2 \times 0.1 \left( \cos 60^\circ + \frac{\cos 120^\circ}{5} \right) \\ &= 59.2176 \times 10^3 \left( 0.5 - \frac{0.5}{5} \right) \\ &= 23.687 \times 10^3 \text{ N} = 23.687 \text{ kN} \end{aligned}$$

26. (c)



$$P = \frac{2\pi NT_{\text{mean}}}{60}$$

$$\Rightarrow T_{\text{mean}} = \frac{60 \times 40 \times 10^3}{2 \times \pi \times 130} = 2938.245 \text{ N-m}$$

$$\Rightarrow \text{Energy produced} = T_{\text{mean}} \times 4\pi = 36923.076 \text{ N-m}$$

Now, work done during the power stroke

$$\begin{aligned} &= 1.5 \times \text{Energy produced per cycle} \\ &= 1.5 \times 36923.076 \\ &= 55384.615 \text{ Nm} \end{aligned}$$

Now, from similar triangles ABC, ADE;

$$\frac{AF}{AG} = \frac{BC}{DE}$$

$$\frac{1}{2} \times T_{\text{max}} \times \pi = 55384.6$$

$$\Rightarrow T_{\text{max}} = 35258.93 \text{ Nm} = AG$$

$$\text{Now, } \frac{35258.93 - 2938.245}{35258.93} = \frac{BC}{\pi}$$

$$\Rightarrow BC = 2.879 \text{ rad}$$

$$\text{Now, maximum fluctuation of energy} = \frac{1}{2} \times AF \times BC$$

$$\begin{aligned} &= \frac{1}{2} \times (35258.93 - 2938.245) \times 2.879 \\ &= 46525.62 \text{ N-m} \simeq 46.53 \text{ kNm} \end{aligned}$$

27. (b)

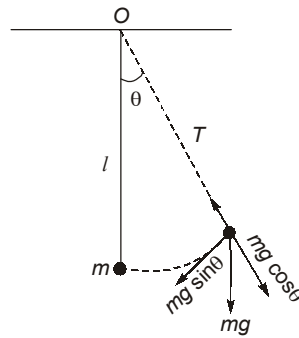
For the Hartnell governor  
spring stiffness is given by

$$k = 2 \left( \frac{a}{b} \right)^2 \left( \frac{F_1 - F_2}{r_1 - r_2} \right)$$

$$k = 2 \left( \frac{a}{b} \right)^2 \left( \frac{1500 - 100}{20 - 15} \right)$$

$$k = 2 \left( \frac{1400}{5} \right) = 560 \text{ N/cm} \quad (\because a \text{ and } b \text{ are same})$$

28. (c)



$$T = -mgl \sin \theta$$

$$T = -mgl \theta$$

[ $\therefore \sin \theta \simeq \theta$  as  $\theta$  is very small]

$$T = I\alpha = -mgl \theta$$

$$I = ml^2$$

$$\alpha = \frac{-g\theta}{l} \quad \dots(i)$$

and we know

$$\alpha = \ddot{\theta} = -\omega_n^2 \theta \quad \dots(ii)$$

Comparing (i) and (ii)

$$\omega_n = \sqrt{\frac{g}{l}}$$

So,

$$\omega_n \propto \sqrt{g}$$

$$g_{\text{Moon}} = \frac{g_{\text{Earth}}}{6}$$

$$(\omega_n)_{\text{Moon}} = \sqrt{\frac{g_{\text{Moon}}}{l}}$$

$$(\omega_n)_{\text{Moon}} = \frac{1}{\sqrt{6}} \sqrt{\frac{g_{\text{Earth}}}{l}} = \frac{1}{\sqrt{6}} (\omega_n)_{\text{Earth}}$$

$$(\omega_n)_{\text{Moon}} = 0.4082 [\omega_n]_{\text{Earth}}$$

29. (b)

(i) Controlling force,  $F = 3r - 60$ At lower extreme radii,  $F_1 = 3 \times 120 - 60 = 300$  NControlling force at maximum speed,  $F_1 = 300 + 30 = 330$  NControlling force at minimum speed,  $F_2 = 300 - 30 = 270$  N

$$\text{Coefficient of insensitiveness} = \frac{N_1 - N_2}{N_{\text{mean}}} = \frac{(N_1 - N_2)(N_1 + N_2)}{2 \times N_{\text{mean}}^2}$$

$$= \frac{N_1^2 - N_2^2}{2N_{\text{mean}}^2} = \frac{F_1 - F_2}{2F} = \frac{330 - 270}{2 \times 300} \quad \{F \propto \omega^2 \propto N^2\}$$

$$\text{Coefficient of insensitiveness} = \frac{60}{600} = 0.1 = 10\%$$

(ii) At upper extreme radii:

$$F = 3r - 60 = 3 \times 190 - 60 = 510 \text{ N}$$

Controlling force at maximum speed,  $F_1 = 510 + 30 = 540 \text{ N}$

Controlling force at minimum speed,  $F_2 = 510 - 30 = 480 \text{ N}$

$$\text{Coefficient of insensitiveness,} = \frac{F_1 - F_2}{2F} = \frac{540 - 480}{2 \times 510} = \frac{60}{2 \times 510} = 0.0588 = 5.88\%$$

Coefficient of insensitiveness at upper extreme radii = 5.88%

Coefficient of insensitiveness at lower extreme radii = 10.00%

30. (a)

$$\omega_n = \sqrt{\frac{g}{\Delta}} = \sqrt{\frac{9.81}{0.2 \times 10^{-2}}} = 70 \text{ rad/s}$$

