

# POSTAL Book Package

# 2023

## Mechanical Engineering

### Objective Practice Sets

#### Refrigeration and Air-conditioning

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# Vapour Absorption Refrigeration System

## MCQ and NAT Questions

- Q.1** Choose the wrong statement to increase the COP of vapour absorption system
- Generator Temperature should be high
  - Sink temperature should be high
  - Evaporator temperature should be high
  - None of these
- Q.2** Electrolux refrigerator is
- Vapour Absorption refrigeration with one aqua pump
  - Vapour compression refrigerator
  - Vapour Absorption refrigerator with two pump
  - None of these
- Q.3** Choose the correct statement
- In  $\text{NH}_3$  - Water system  $\text{NH}_3$  is the refrigerant and in lithium Bromide - water system water is the refrigerant
  - In  $\text{NH}_3$  - water system water is the refrigerant and in Lithium Bromide - water system Lithium Bromide is the refrigerant.
  - In  $\text{NH}_3$  - water system water is the refrigerant and in Lithium Bromide system water is refrigerant
  - In  $\text{NH}_3$  - water system  $\text{NH}_3$  is the refrigerant and in Lithium Bromide water system Lithium Bromide is the refrigerant
- Q.4** Consider the statements and select the correct alternative
- Heat pump is more economical than electric heater
  - Vapour absorption system are more suitable for utilising solar energy for refrigeration
  - Steam ejector system are suitable for utilizing waste energy
- All are correct
  - (ii) and (iii) are correct
  - (i) and (iii) are correct
  - (i) and (ii) are correct
- Q.5** In vapour absorption system heating in generator is done at  $100^\circ\text{C}$ , evaporator temperature is  $10^\circ\text{C}$  and cooling by cooling water in condenser at  $30^\circ\text{C}$ . The maximum COP is
- 0.5
  - 0.35
  - 2
  - 2.65
- Q.6** Receiver is installed in \_\_\_\_\_ to \_\_\_\_\_
- liquid line, dry the refrigerant
  - liquid line, collect the refrigerant
  - expansion line, dry the refrigerant
  - expansion line, collect the refrigerant
- Q.7** Consider the following statements regarding electrolux refrigerator:
- A pump is used for the circulation of solution.
  - In an  $\text{NH}_3 - \text{H}_2\text{O}$  system,  $\text{H}_2$  is chosen as the third fluid because it is non-corrosive and insoluble in water.
  - Partial pressure of  $\text{H}_2$  provides the pressure difference of  $\text{NH}_3$  between the condenser and the evaporator.
- The correct statements is/are
- 1 only
  - 1 and 2
  - 2 and 3
  - all are correct
- Q.8** Consider the following statements related to vapour absorption system:
- The reaction occurring in the absorber is exothermic so cooling is required.
  - Pump is used to pump the rich solution to the condenser pressure.
  - In  $\text{H}_2\text{O-LiBr}$  system,  $\text{LiBr}$  is used as the refrigerant.
  - There should be a large difference in the normal boiling point of the refrigerant and the absorbent.
- The correct statements are
- 1 and 2
  - 2 and 3
  - 1, 2 and 4
  - 2 and 4

- Q.17** Which of the following is not a desirable characteristic of ideal refrigerant in a vapour absorption system
- High critical temperature
  - high specific heat
  - Stability
  - high Latent heat of vapourisation
- Q.18** Which of the following cannot be considered as a desirable characteristic for a refrigerant absorbent combination
- high solubility in absorbent
  - low viscosity
  - small difference in boiling point of refrigerant and absorbent
  - low specific heat
- Q.19** Which of the following is not a desirable characteristic of ideal absorbent in vapour absorption system
- High affinity for the refrigerant
  - Low boiling point
  - Low specific heat
  - Chemical stability

**Direction (Q.21 to Q.22):** The following questions consist of two statements, one labelled as '**Assertion (A)**' and the other labelled as '**Reason (R)**'. You are to examine these two statements carefully and select the answers to these items using the codes given below.

**Codes:**

- Both **A** and **R** are individually true and **R** is the correct explanation of **A**
- Both **A** and **R** are individually true but **R** is not the correct explanation of **A**
- A** is true but **R** is false
- A** is false but **R** is true

**Q.20 Assertion (A):** In a Lithium Bromide-water absorbent refrigeration system, water is the absorbent.

**Reason (R):** It operates at lower pressures than ammonia system as the evaporation temperature at atmospheric pressure is 0°C.

**Q.21 Assertion (A):** Hydrogen is chosen in electrolux refrigerator

**Reason (R):** It is non-corrosive & insoluble in water

**Q.22** In a vapour-absorption refrigeration system, the refrigeration temperature is -15°C. The generator is operated by solar heat where the temperature reached is 110°C. The temperature of the heat sink is 55°C. The possible COP of the system is\_\_\_\_\_.

### Multiple Select Questions (MSQ)

**Q.23** In an absorption type refrigerator, the heat is supplied to NH<sub>3</sub> generator by condensing steam at 2 bar and 90% dry ( $h_{fg} = 2202$  kJ/kg). The temperature in the refrigerator is to be maintained at -5°C. The refrigeration load is 20 tonnes and actual COP is 70% of the maximum COP and temperature of the atmosphere is 30°C. Which of the following statements is/are correct? Saturation temperature of steam at a pressure of 2 bar is 120.2°C.

- Maximum possible COP is 1.7565.
- Actual heat supplied in the cycle is 3415.9 kJ/min.
- Actual mass flow rate of steam required is 1.548 kg/min
- Actual heat supplied in the cycle is 5159.5 kJ/min.



### Answers Vapour Absorption Refrigeration System

- |         |         |         |             |            |         |         |         |         |
|---------|---------|---------|-------------|------------|---------|---------|---------|---------|
| 1. (b)  | 2. (d)  | 3. (a)  | 4. (d)      | 5. (d)     | 6. (b)  | 7. (c)  | 8. (c)  | 9. (d)  |
| 10. (c) | 11. (b) | 12. (b) | 13. (a)     | 14. (d)    | 15. (a) | 16. (c) | 17. (b) | 18. (c) |
| 19. (b) | 20. (d) | 21. (a) | 22. (0.529) | 23. (a, b) |         |         |         |         |

**Explanations Vapour Absorption Refrigeration System**

1. (b)

$$\text{COP}_{\text{VARS}} = \frac{T_E(T_G - T_0)}{T_G(T_0 - T_E)}$$

Here, for VARS COP will increase if temperature at evaporator and generator will increase and sink temperature decreases.

2. (d)

In case of electrolux refrigeration, no pump is installed.

3. (a)

In ammonia-water system,  $\text{NH}_3$  acts as refrigerant and water act as absorbent, whereas in case of  $\text{LiBr-H}_2\text{O}$  system,  $\text{H}_2\text{O}$  acts as refrigerant and  $\text{LiBr}$  act as absorbent.

4. (d)

Steam jet ejectors offers a simple, reliable, low-cost way to produce vacuum. They are especially effective in the chemical industry where an on-site supply of the high-pressure motive gas is available. They are applied in processes such as crystallization, deaeration, drying, cooling, high vacuum distillation and deodorization.

5. (d)

$$\text{COP} = \left( \frac{100 - 30}{273 + 100} \right) \left( \frac{273 + 10}{30 - 10} \right) = 2.65$$

6. (b)

Receiver is installed in liquid line to collect the refrigerant.

7. (c)

The circulation takes place due to density difference and no pump is installed in electrolux refrigeration.

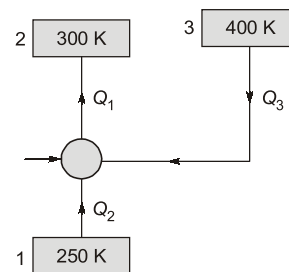
8. (c)

- In  $\text{H}_2\text{O-LiBr}$  system,  $\text{H}_2\text{O}$  is used as the refrigerant and  $\text{LiBr}$  is used as the absorbent.
- There should be a large difference in the normal boiling point of the two substances, atleast  $200^\circ\text{C}$ , so that the absorbent exerts negligible vapour pressure at the generator temperature. Thus almost absorbent-free refrigerant is boiled off from the generator and the absorbent alone returns to the absorber.

9. (d)

- Generator in VARS, is used for the removal vapour from strong aqua-ammonia solution.
- Analyser acts as dehydrator
- Receiver is used for storage of high pressure ammonia.
- Rectifier is used for producing dry ammonia by removing traces of water particles completely.

10. (c)



$$\text{COP} = \frac{\text{Refrigeration effect}}{\text{Work done}} = \frac{T_1}{T_2 - T_1}$$

$$\Rightarrow \frac{100}{\text{Work}} = \frac{250}{300 - 250}$$

$$\therefore \text{Work} = \frac{100 \times 50}{250} = 20 \text{ W}$$

To supply this work, heat is taken from reservoir '3' and rejected to sink '2'.

Efficiency,

$$\eta = \frac{W}{Q_3} = 1 - \frac{T_2}{T_3} = 1 - \frac{300}{400} = \frac{1}{4}$$

$$\eta = \frac{1}{4} = \frac{20}{Q_3}$$

$$\therefore Q_3 = 4 \times 20 = 80 \text{ W}$$

11. (b)

In electrolux refrigerator, there is no circulation pump and the third fluid remains mainly in the evaporator.

12. (b)

$$(\text{COP})_{\text{max}} = \frac{T_E}{T_C - T_E} \times \frac{T_G - T_C}{T_G} \quad \dots(1)$$

$T_E$  = Evaporator temperature

$T_C$  = Condenser temperature

$T_G$  = Generator temperature

from equation (1),